





PRODUCT DATA SHEET

Introduction

The MAC 10® LEDC 4x4 is a versatile fan filter unit that is designed for the most challenging cleanroom applications. It offers significant cost savings and electrical efficiencies for large cleanrooms.

The MAC 10® LEDC 4x4 maximizes energy efficiencies with its exclusive backward blower wheel design. It provides 90 fpm airflow up to 1.0" wg static pressure levels enabling cleanroom projects to operate cost effectively.

Fewer components mean lower installed costs. With use of the MAC 10® LEDC 4x4 unit, additional savings are captured in the ceiling plenum because less grid is required and fewer electrical connections are needed. Even better, this model also provides a lower sound level than most competive 2x4 fan filter units.

Standard Features

- » Low sound, low watts, low profile, and low operating costs.
- » Energy efficient EC motor.
- » Universal control card offering local, Modbus, or analog options.
- » High Efficiency Particulate Air (HEPA) filter, 99.9% efficient at 0.3 micron particle size.
- » 1.0" wg external static pressure capability at 90 FPM with HEPA filter.
- » Aluminum construction with mill finish for durability.
- » Meets IEST recommended practices.
- » cUL listed (115V/208-240V/277V) with standard UL 900 filter, File number E152685 (UL507)
- » Protective inlet ring.

Optional Features

- » Ultra Low Penetration Air (ULPA) filter 99.9995% efficient at 0.12 micron particle size.
- » DC Monitoring and Control System Enables facility to adjust speed levels as required and assures that units are operating properly.
- » CE Marked 230v units available.
- » Exterior is available powder-coated or stainless steel for chemical resistance in corrosive environments.
- » Pressure switch with indicator light to show filter loading.
- » Green indicator light showing motor failure.
- » Roomside Replacement (RSR) available with gel seal filter element; filter is replaceable from the roomside.
- » RSRE provides filter and motor/blower assembly replacement from the roomside.



Specification

Construction

Welded aluminum cabinet with exterior finished in corrosion resistant polyurethane enamel.

- Walkable Plenum 250 lbs

Filters

Aluminum framed High Efficiency Particulate Air (HEPA) type, with a minimum efficiency of 99.99% @ 0.3 micron, aerosol challenged (zero probed).

Airflow

90 FPM \pm 10 FPM average velocity, 6" from diffuser screen. Uniformity \pm 20% of average or better.

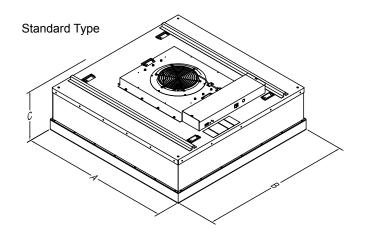
Motor/Blower Assembly

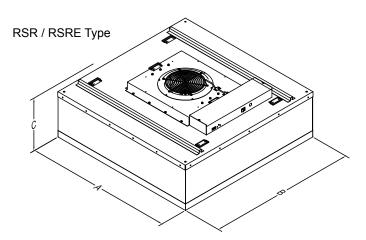
Direct drive, continuous duty motor with sealed-for-life bearings and inherent overload protection. The blower assembly is electronically (dynamically) balanced and is designed to provide rated airflow through a 50% increase in initial static pressure.



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Dimensions





Performance 4x4 Standard, RSR, and RSRE

Nominal Unit Size	Active Filter Face Area (Sq. Ft.)	Max. CFM	Watts @ Max. CFM	CFM @ 90 FPM	Watts @ 90 FPM	Unit Weight	Dimensions AxBxC (in)
4x4 Standard	14.4	1950	580	1300	220	135	47.63 x 47.63 x 16.67 (1210 x 1210 x 424)
4x4 RSR/RSRE	12.1	1900	610	1100	150	150	47.63 x 47.63 x 17.92 (1210 x 1210 x 455)

Notes:

Performance tested in accordance with the (ANSI/AMCA 210-07), (ANSI/ASHRAE 51-07) test standards for Certified Aerodynamic Performance Rating. Max CFM rating based on free air volumes @ high speed motor setting.

90 fpm values based on active filter face area.

 $BTU = Watts \times 3.413.$

MAC 10® LEDC:

MAC 10® LEDC 115V, 50/60HZ 1 Phase = 5.20 F.L.A., 208-240V 50/60HZ 1 Phase = 3.20 F.L.A., 277V 60 HZ 1 Phase = 4.50 F.L.A.

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