



TERRA UNIVERSAL

BioSafe[®] Wall Panel System

UL-Tested

GMP-Compliant

ISO-Rated

Scalable

Flexible

Robust

Leak-Rated

Wall Panels

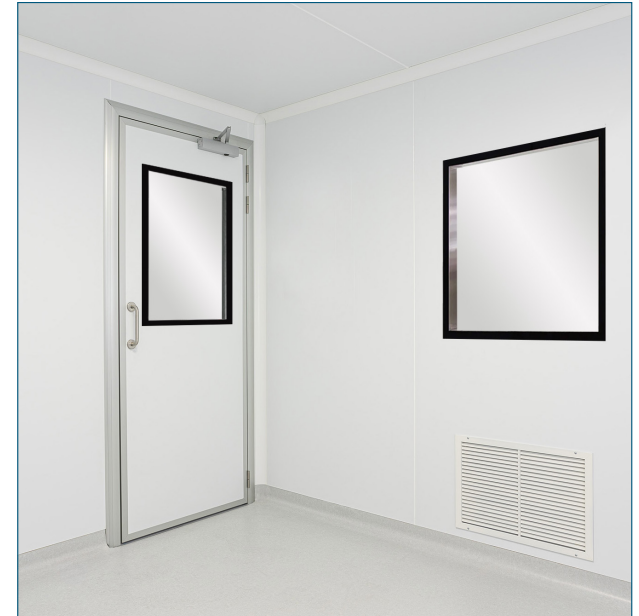
Terra's BioSafe® Wall Panel System is lightweight, cost-effective, and easy to install. Compliant with cGMP, GLP, and ASTM standards, BioSafe® wall panels feature sealed joints with cold welded seams to create a monolithic finish that eliminates cracks and crevices where microbes can colonize. The pre-fabricated, progressive wall panel system features seamless and coved transitions between the ceiling, walls, and floors for an easy to sterilize and airtight closed system to prevent contamination influx.

Each wall panel is composed of an aluminum honeycomb core encased in a uPVC-laminated steel shell. The 2" thick panels adhere to ISO 14644-1 standard for ISO class 5 and below environments. The uPVC laminate finish ensures a fully flush surface that is robust, easy to clean, and resists common disinfectants, acids and corrosives.

All panels are installed onto an adjustable-height, recessed channel base to ensure a level and flush interface between the wall and the finished floor. Wall panels also include a plenum space to house utility and filling lines, providing the user with convenient access to gas, vacuum and water connections, along with duplex outlets, control panels, and phone jacks. Pre-formed corner pieces eliminate the need for surface capping or flashing.

- Max Panel Size: 4' W x 14' H x 2' D (Nominal)
1219mm W x 4267mm H x 50mm D

- Core: Aluminum honeycomb
- Shell: uPVC laminated steel
- Compliant with cGMP grades A, B, C and D
- Non-flammable
- Flush, smooth finish resists corrosion, moisture, solvents and disinfectants
- Plenum space for utilities, water lines, gas connections
- Ultimate load (4'W x 14'H): 1500 lb (680kg)
- Max Distributed Load (4'W x 14'H): 0.19psi (1310N/m²)
- Suitable for operating temperature up to 60° Celsius
- Maximum window size 36" W x 36" H



uPVC Sheet Metal Properties

Physical Characteristics	Test Standard	uPVC Sheet Metal
Nominal thickness (µm)	EN 13523-1	120
Gloss (%)	EN 13523-2	8-15
Flexibility (minimum bend radius)	EN 13523-7	0T
Pencil hardness	EN 13523-4	>4H
Scratch resistance (g)	EN 13523-12	4000
Salt spray resistance (hrs)	EN 13523-8	500
Humidity (hrs)	EN 13523-26	1500
Minimum continuous temperature (°C)	-	-40
Maximum continuous temperature (°C)	-	60
CPI Category	EN 10169	CPI 5
Complies with EU legislation for foodsafety and contact with food products	-	Yes
Reaction to fire	EN 13501- 1	A2-s1,d0* (120µ) B-s1,d0* (150µ)

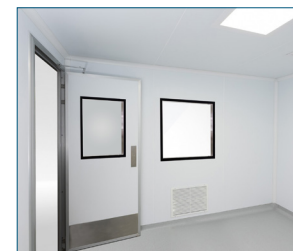
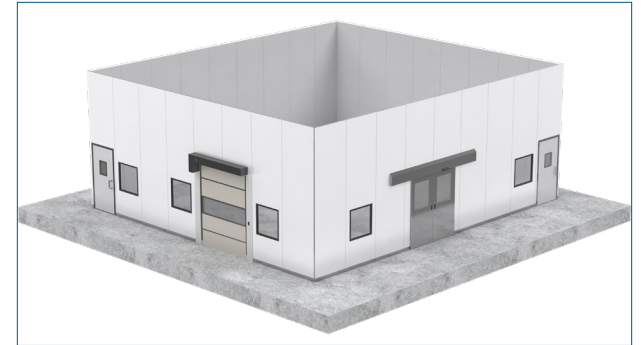
Approved by BioQuell

Bioquell, an Ecolab solution, is a well established global leader providing validated and compliant surface and airborne bio-decontamination for the pharmaceutical, life science and healthcare sectors. Used globally, it eradicates biological contaminants including problematic bacteria, viruses and fungi on every exposed surface. Viruses can contaminate and survive for long periods on surfaces. Therefore, effective disinfection is essential for stopping transmission.

Bioquell's Hydrogen Peroxide Vapour is a vapour-phase disinfection method. It achieves a level of efficacy unmatched by standard cleaning practices and other disinfection technologies. They regularly conduct tests to determine the effect of hydrogen peroxide vapour on various commonly encountered materials.

Food safe pre-finished steel products produced by Tata Steel have been tested for compatibility with Bioquell vaporous H₂ O₂ (HPV-AQ).

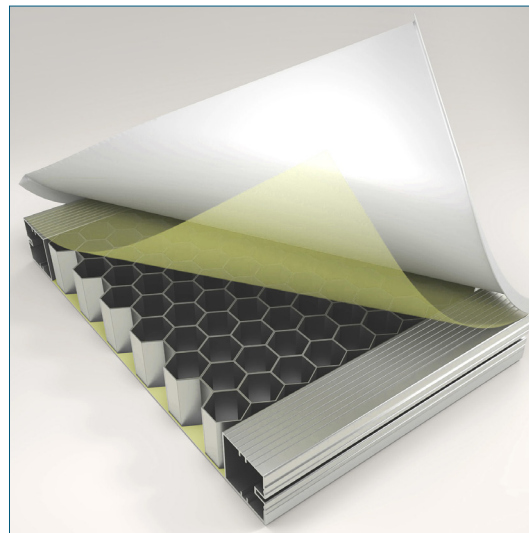
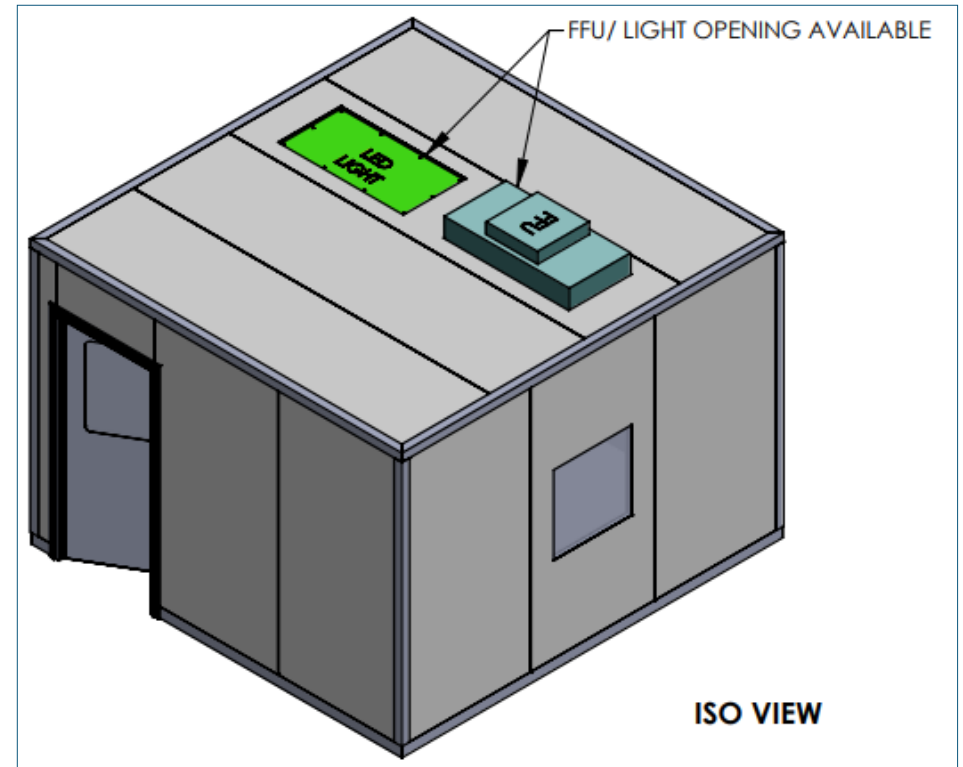
Bioquell confirms that uPVC sheet metal was unaffected by the accelerated test demonstrating suitability for use with a vapour produced using a 35% concentration of Hydrogen Peroxide.



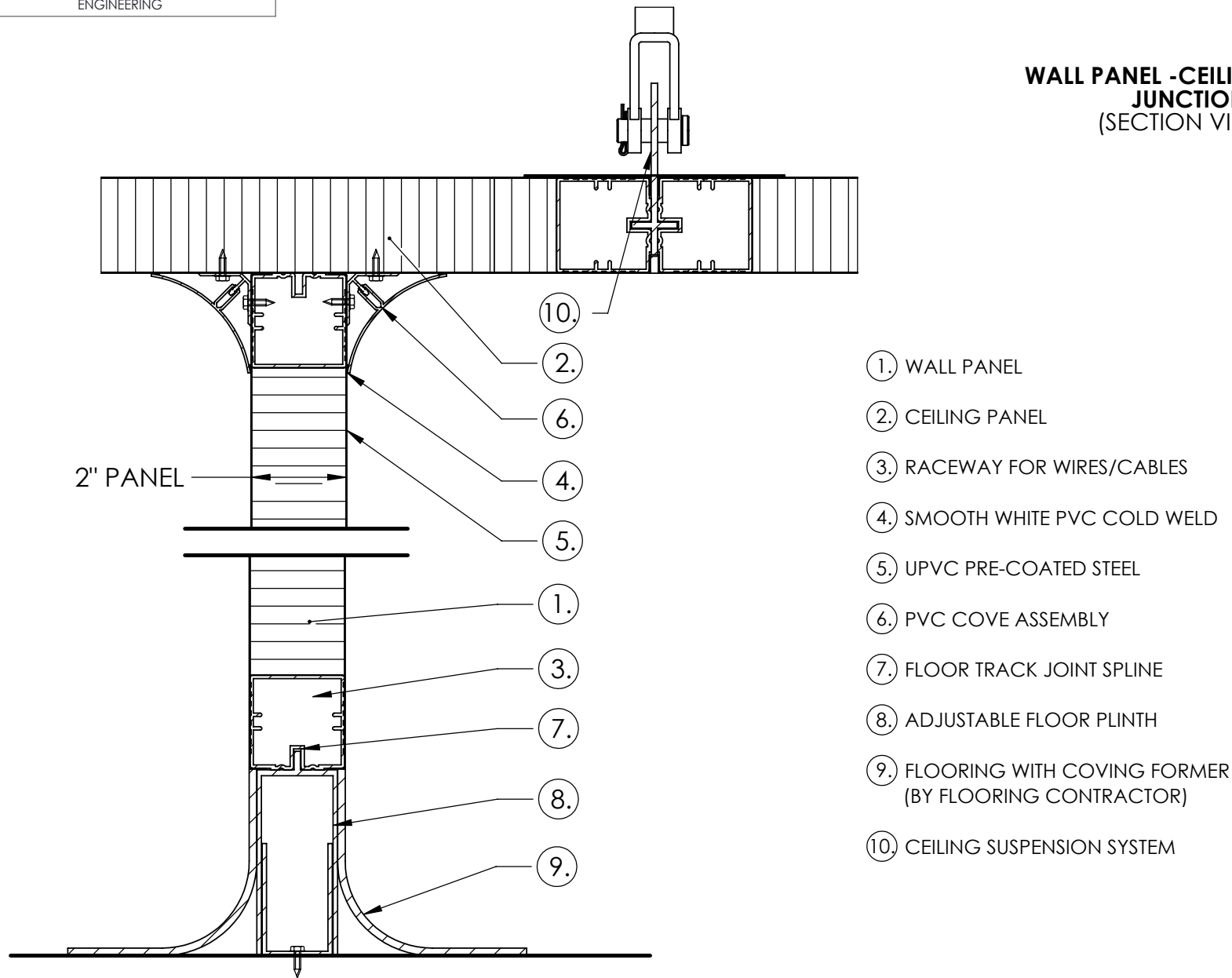
Walkable Ceiling System

Terra's BioSafe® Ceiling Panel System is composed of the same pre-engineered, pre-fabricated panels featured in our BioSafe® Wall Panel System, ensuring seamless wall-to-ceiling integrations. The ceiling panels are available with standard cutouts for HEPA-filtered fan units, lighting, sprinkler heads, video cameras, fire alarms, electrical drop, and gas penetrations. The entire ceiling system is walkable, allowing for easy access to equipment installed above the cleanroom and streamlined maintenance operations, such as HEPA filters change-outs. The ceiling panels maintain a flush, seamless surface for easy wipe-down or spray-down. The ceiling system is self-supported or suspended using a turnbuckle and hanger assembly, eliminating the need for a t-grid structure. The ceiling panels meet cGMP, GLP, ISO 14664-1 and ASTM standards.


- Fully Walkable
- Cut-outs for FFUs, lights, sprinklers, HVAC
- Self-supported or suspended from facility ceiling
- Smooth, flush finish for easy spray-downs
- Seamless wall-to-ceiling integrations



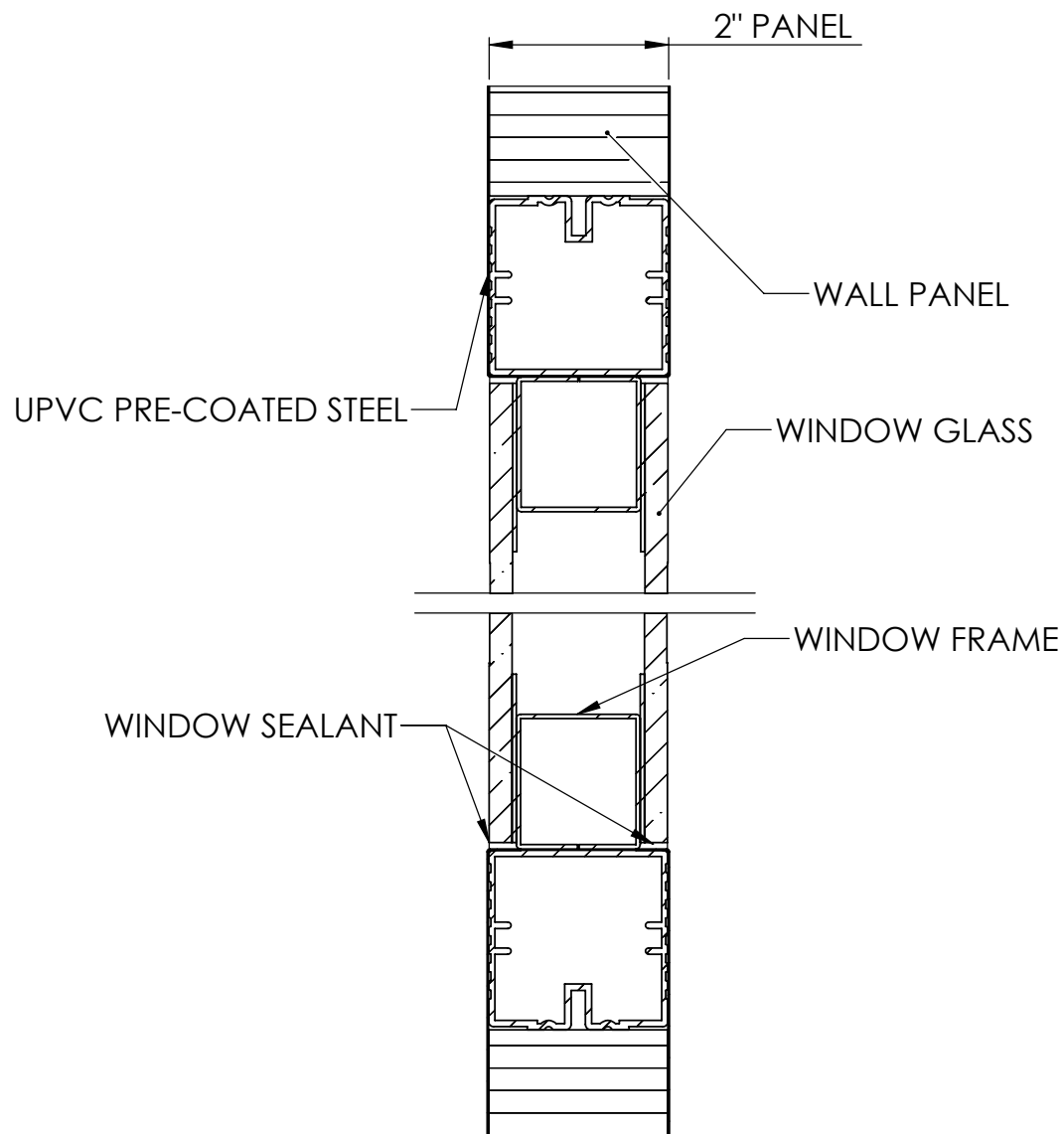
WALL PANEL - CEILING PANEL JUNCTION (SECTION VIEW)

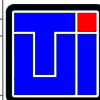


- ① WALL PANEL
- ② CEILING PANEL
- ③ RACEWAY FOR WIRES/CABLES
- ④ SMOOTH WHITE PVC COLD WELD
- ⑤ UPVC PRE-COATED STEEL
- ⑥ PVC COVE ASSEMBLY
- ⑦ FLOOR TRACK JOINT SPLINE
- ⑧ ADJUSTABLE FLOOR PLINTH
- ⑨ FLOORING WITH COVING FORMER
(BY FLOORING CONTRACTOR)
- ⑩ CEILING SUSPENSION SYSTEM

REVISIONS				MATERIAL SPEC.	FINISH SPEC.	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES				<div><div></div><div><div>Terra Universal</div><div>PROPRIETARY & CONFIDENTIAL ALL RIGHTS RESERVED BY TERRA UNIVERSAL DISCLOSURE OR COPYING PROHIBITED</div></div></div>	TITLE	
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						SIGNATURES				DATE		
						ISSUED BY: JOSE LUIS ESPARZA				1/30/25		
						REF #:	TU15668					
						SCALE				SHEET 1 OF 20		

WALL PANEL WITH WINDOW (SECTION VIEW)



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WALL PANEL WITH WINDOW (ISO VIEW)

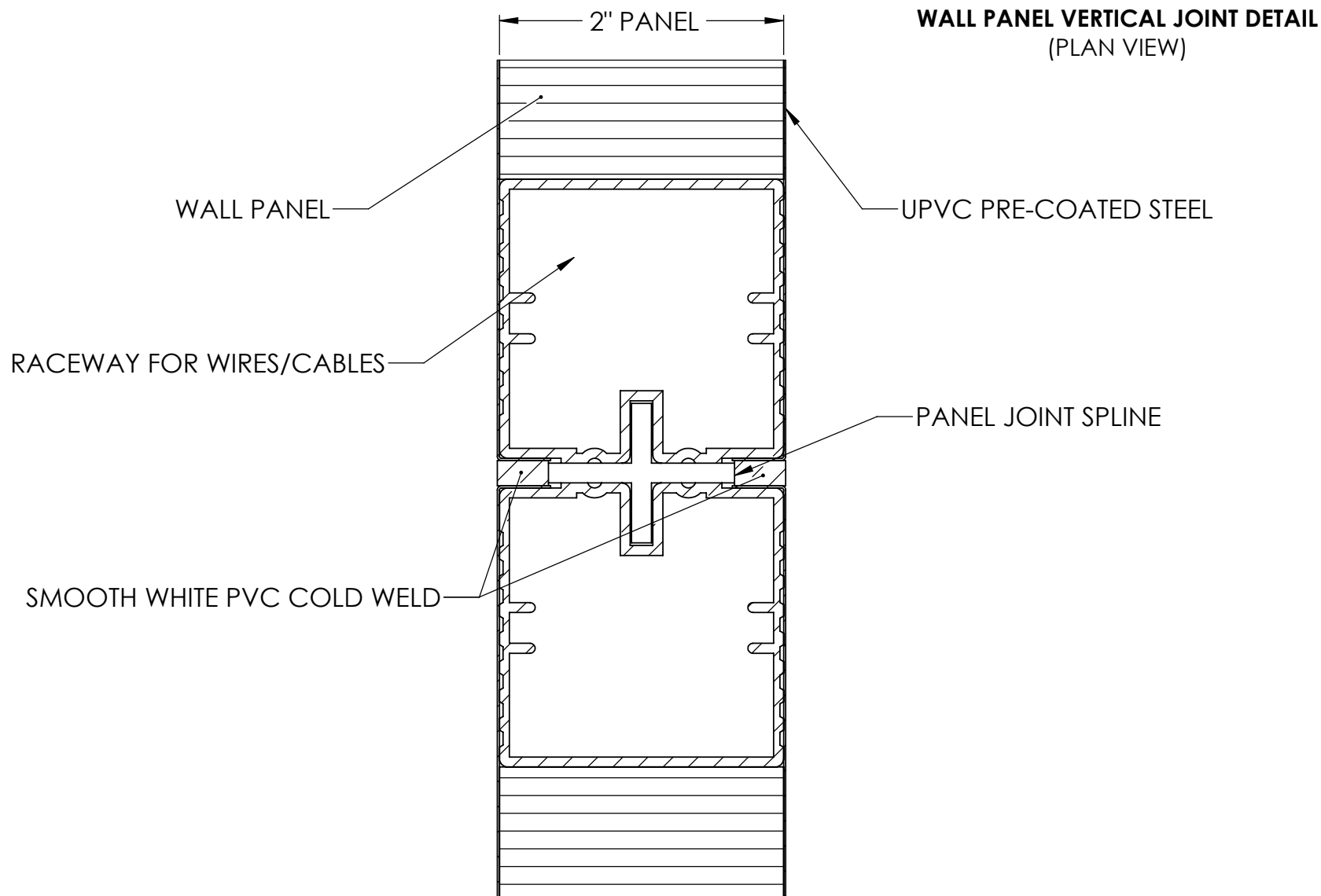
UPVC PRE-COATED STEEL


HONEYCOMB CORE

WALL PANEL

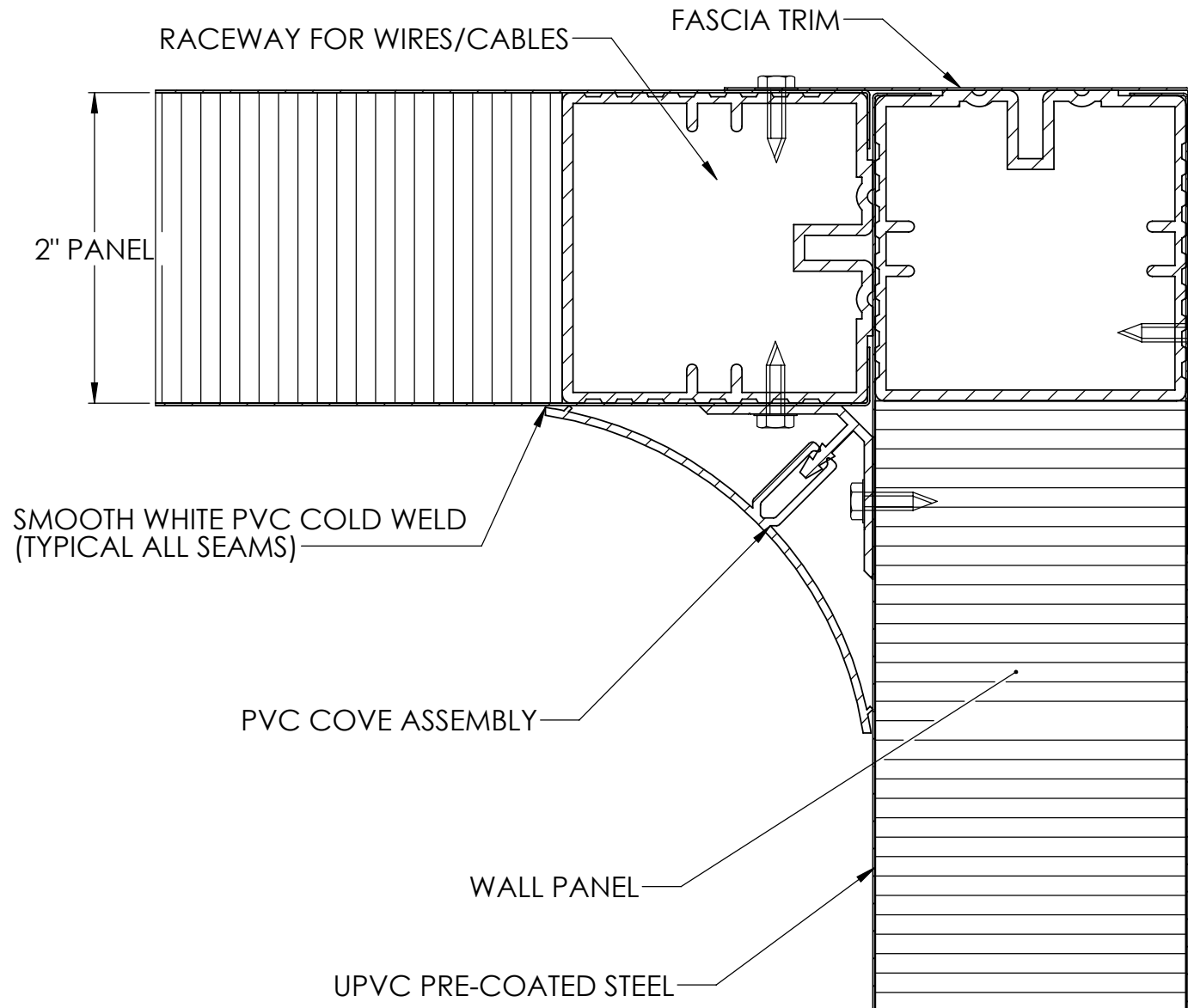
DOUBLE-PANE
FLUSH-MOUNT
WINDOW

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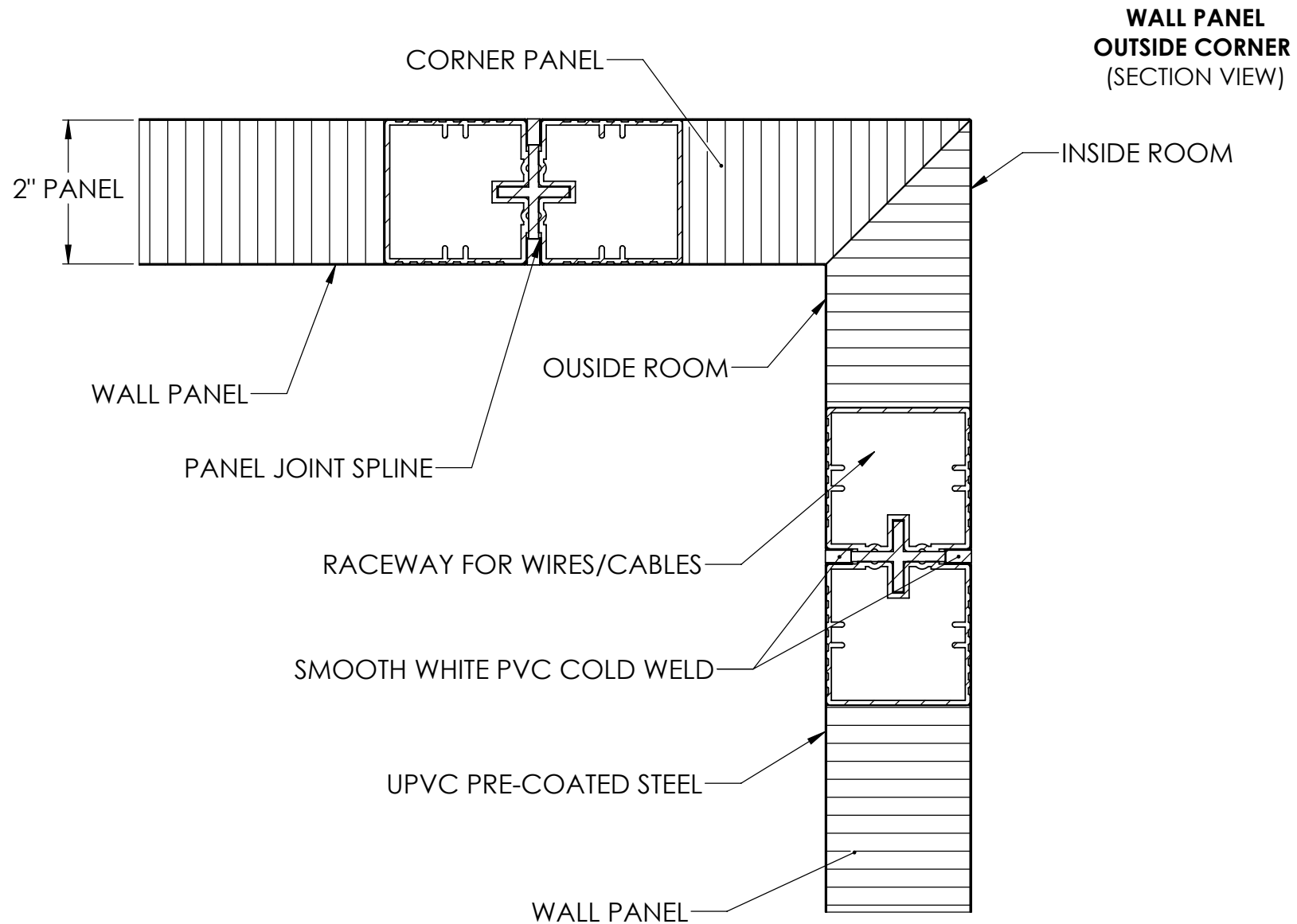



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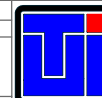
WALL PANEL INSIDE CORNER (SECTION VIEW)



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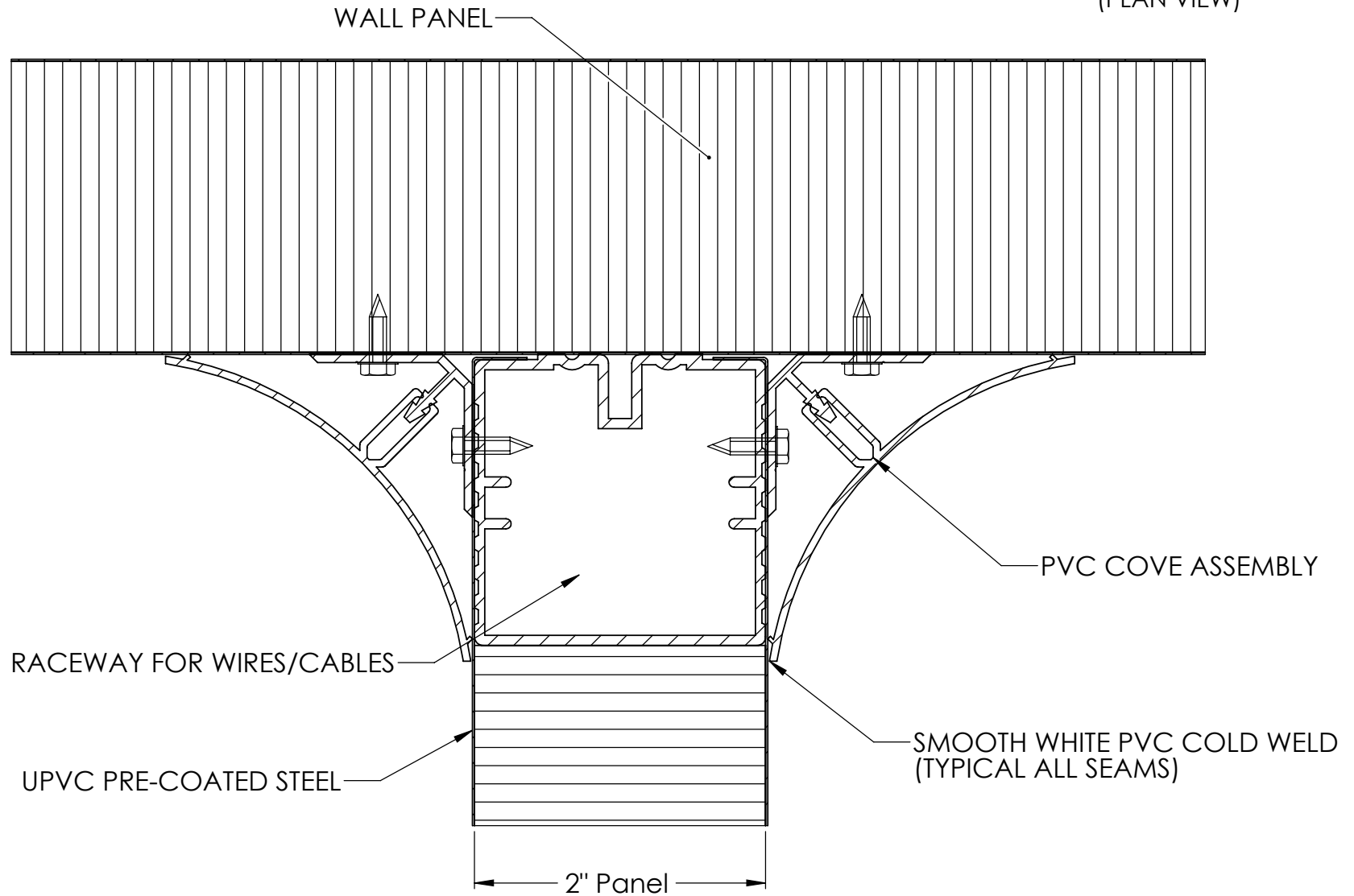



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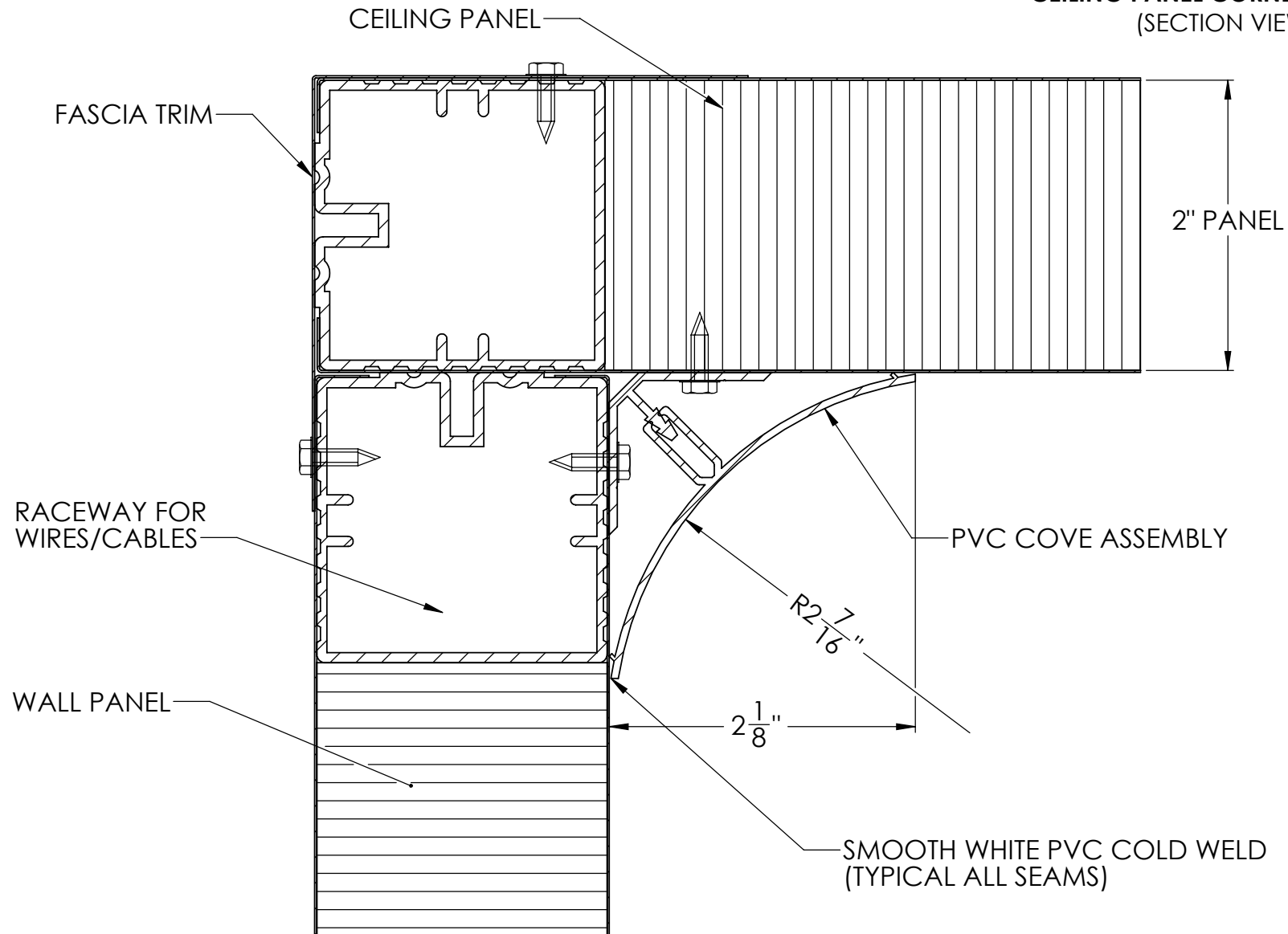
SHEET 6 OF 20


WALL PANEL JUNCTION (PLAN VIEW)



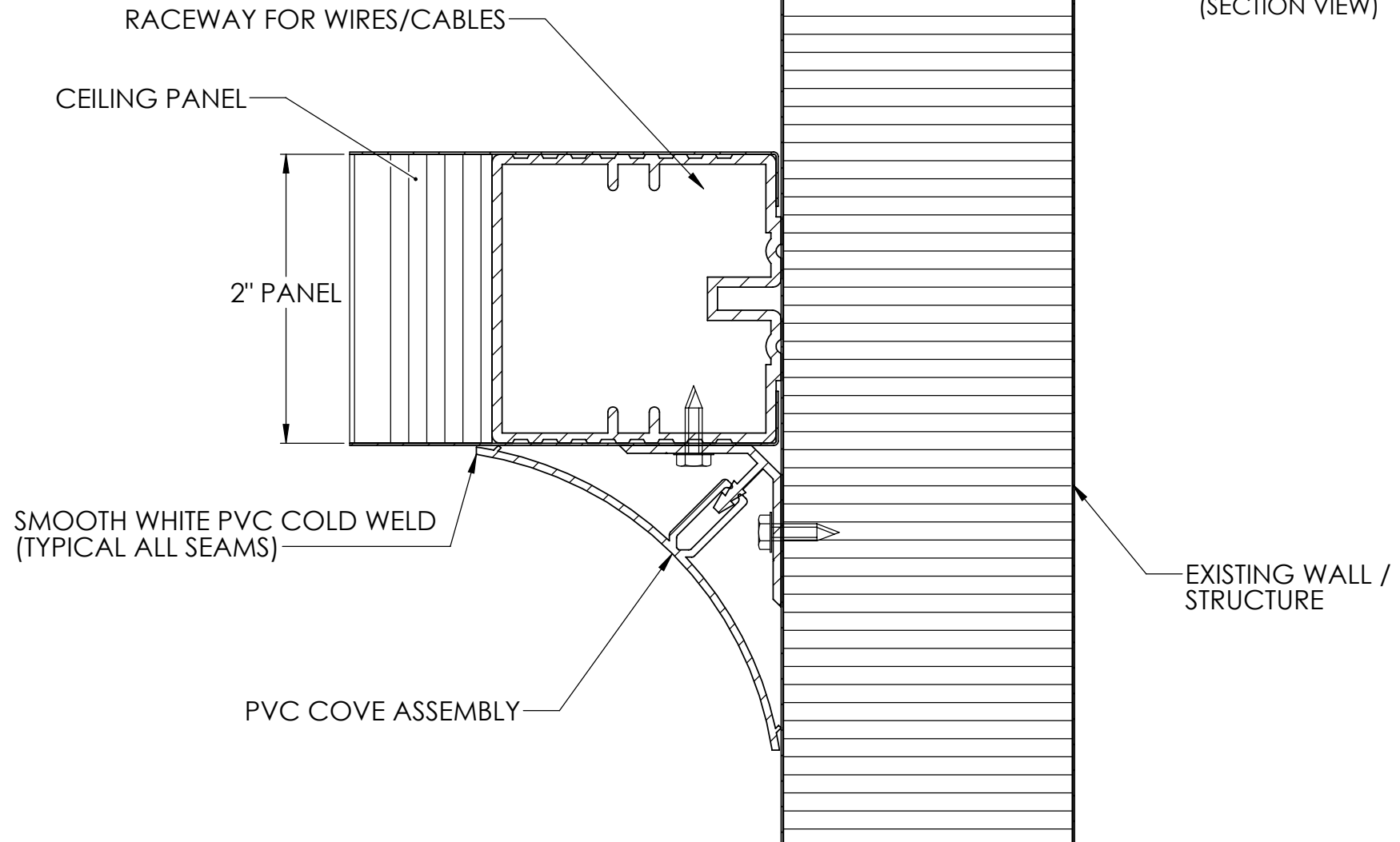
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						SCALE					SHEET 7 OF 20	


CEILING PANEL CORNER CAPPING (SECTION VIEW)



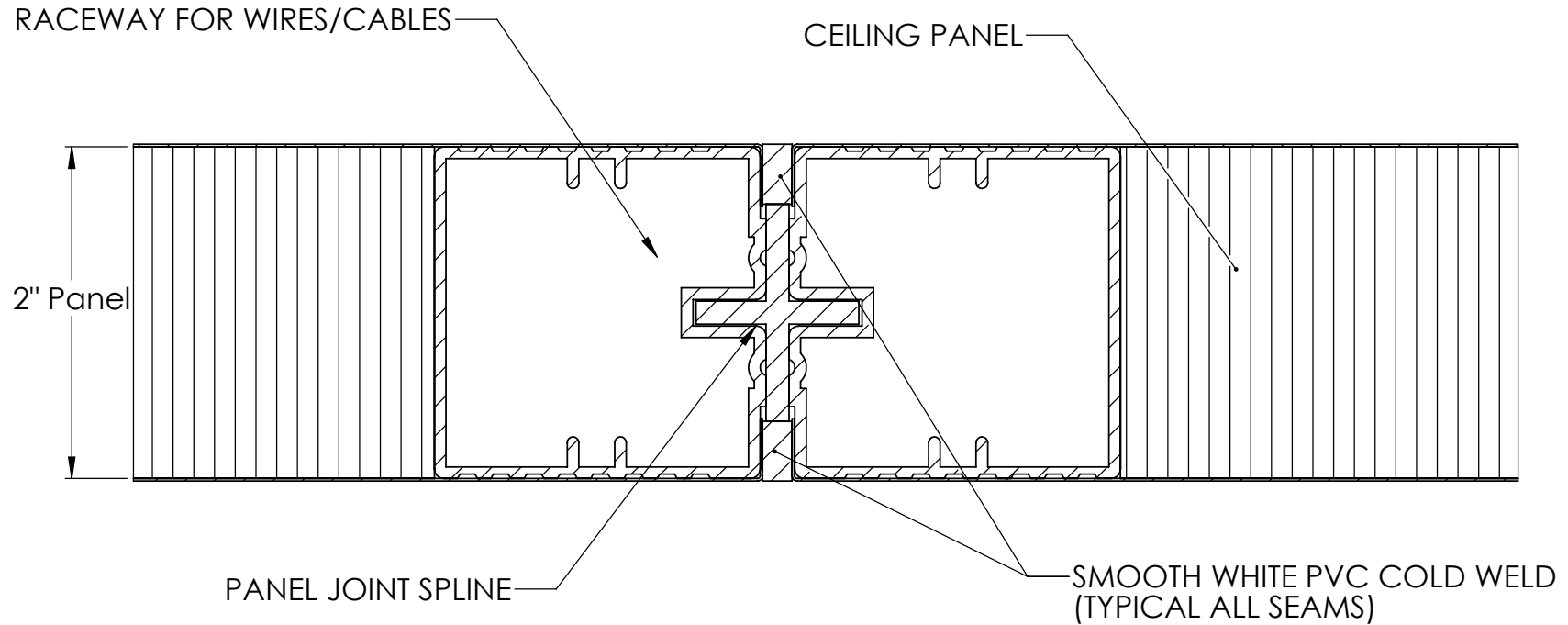
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CEILING PANEL JUNCTION AT EXISTING WALL (SECTION VIEW)



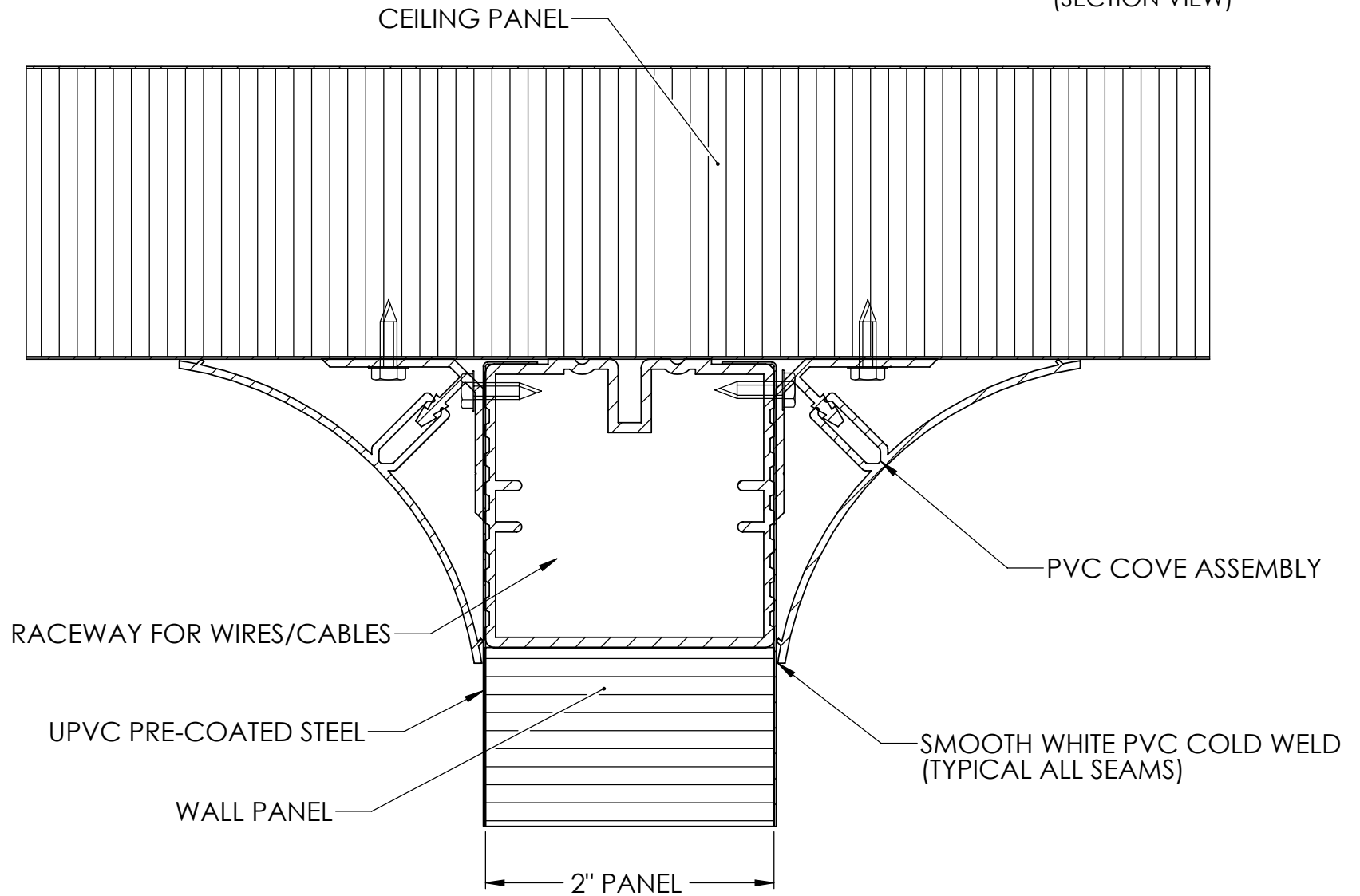
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CEILING PANEL LONGITUDINAL JOINT DETAIL (SECTION VIEW)



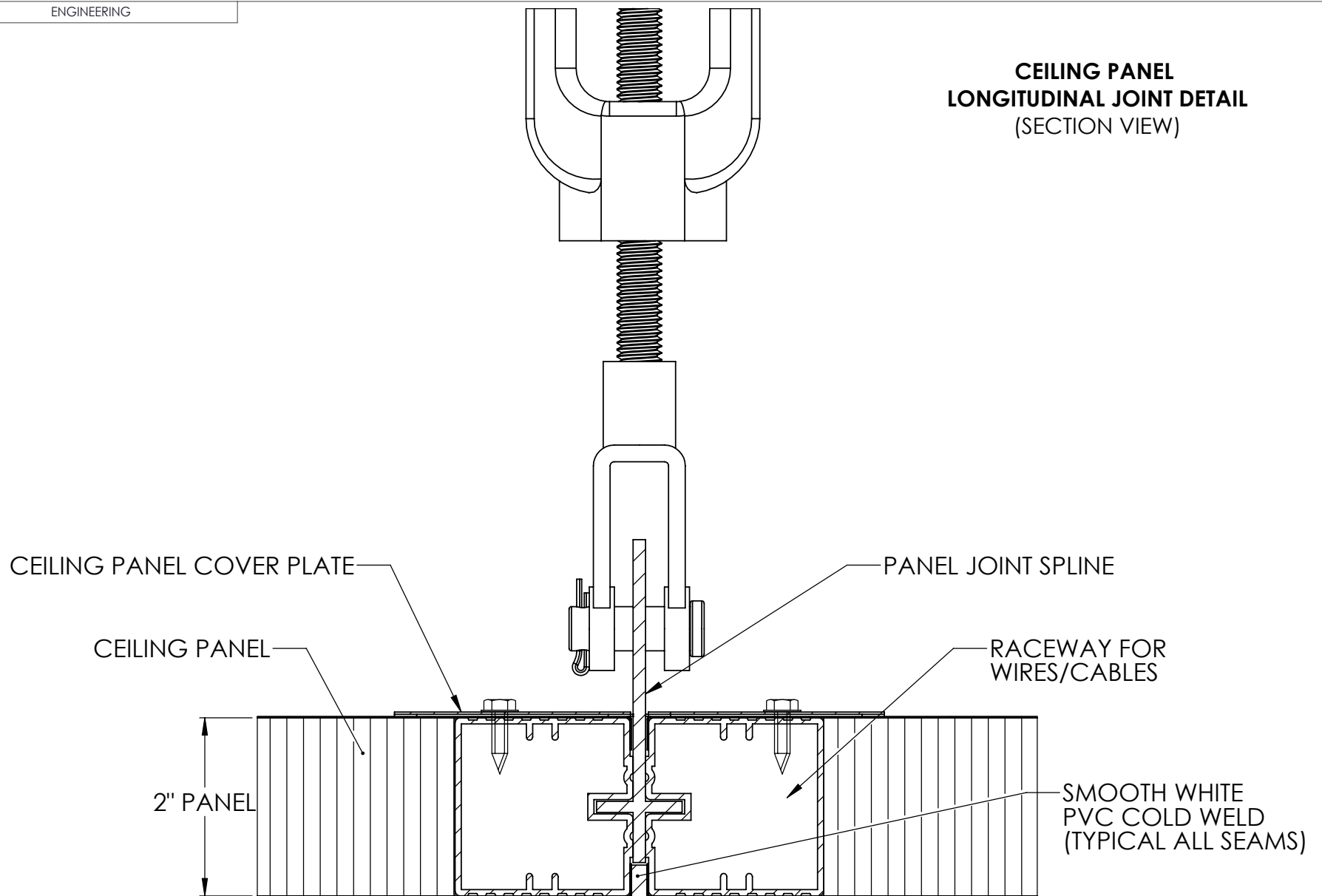
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CEILING PANEL LONGITUDINAL JUNCTION (SECTION VIEW)



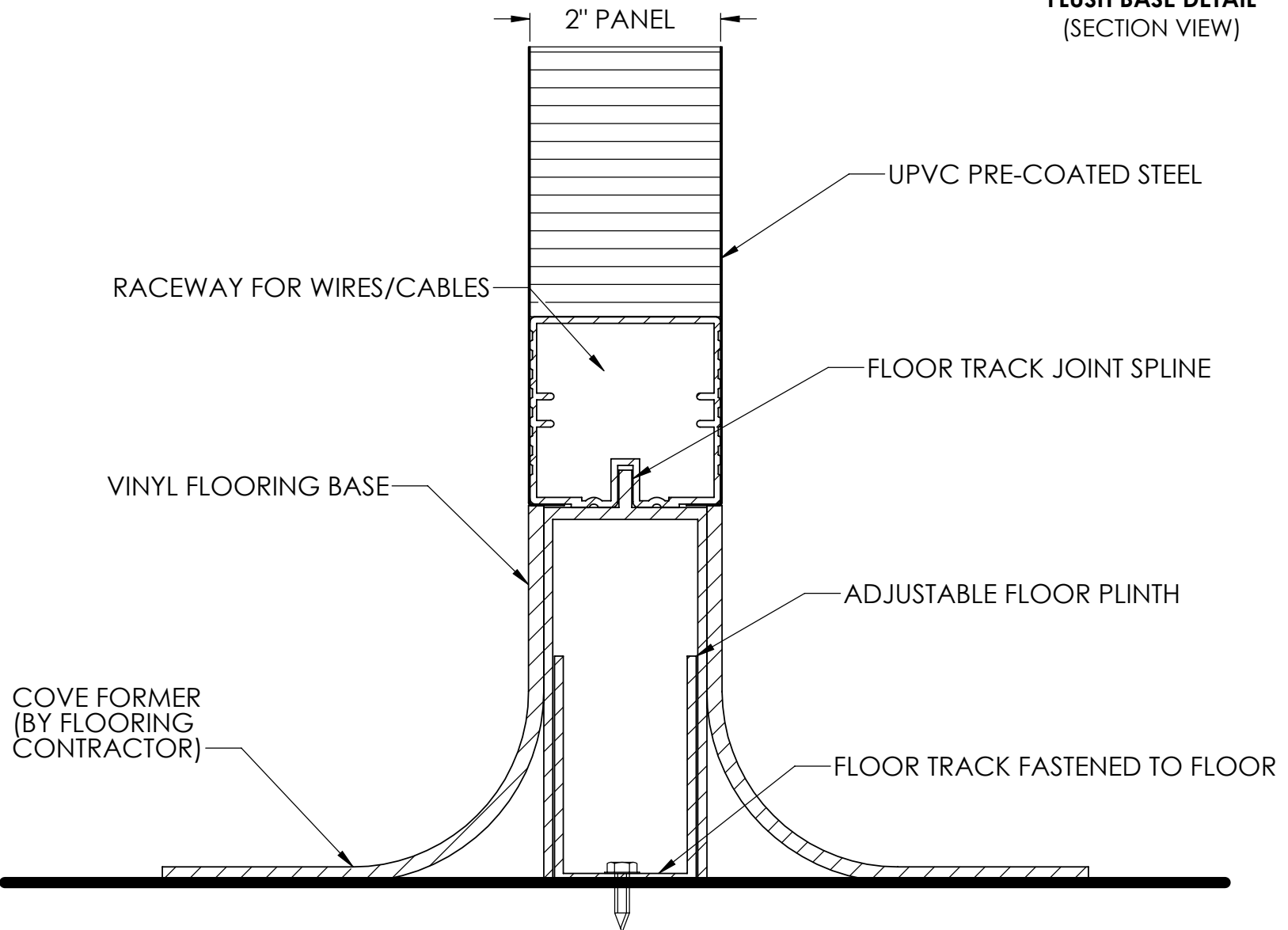
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CEILING PANEL LONGITUDINAL JOINT DETAIL (SECTION VIEW)



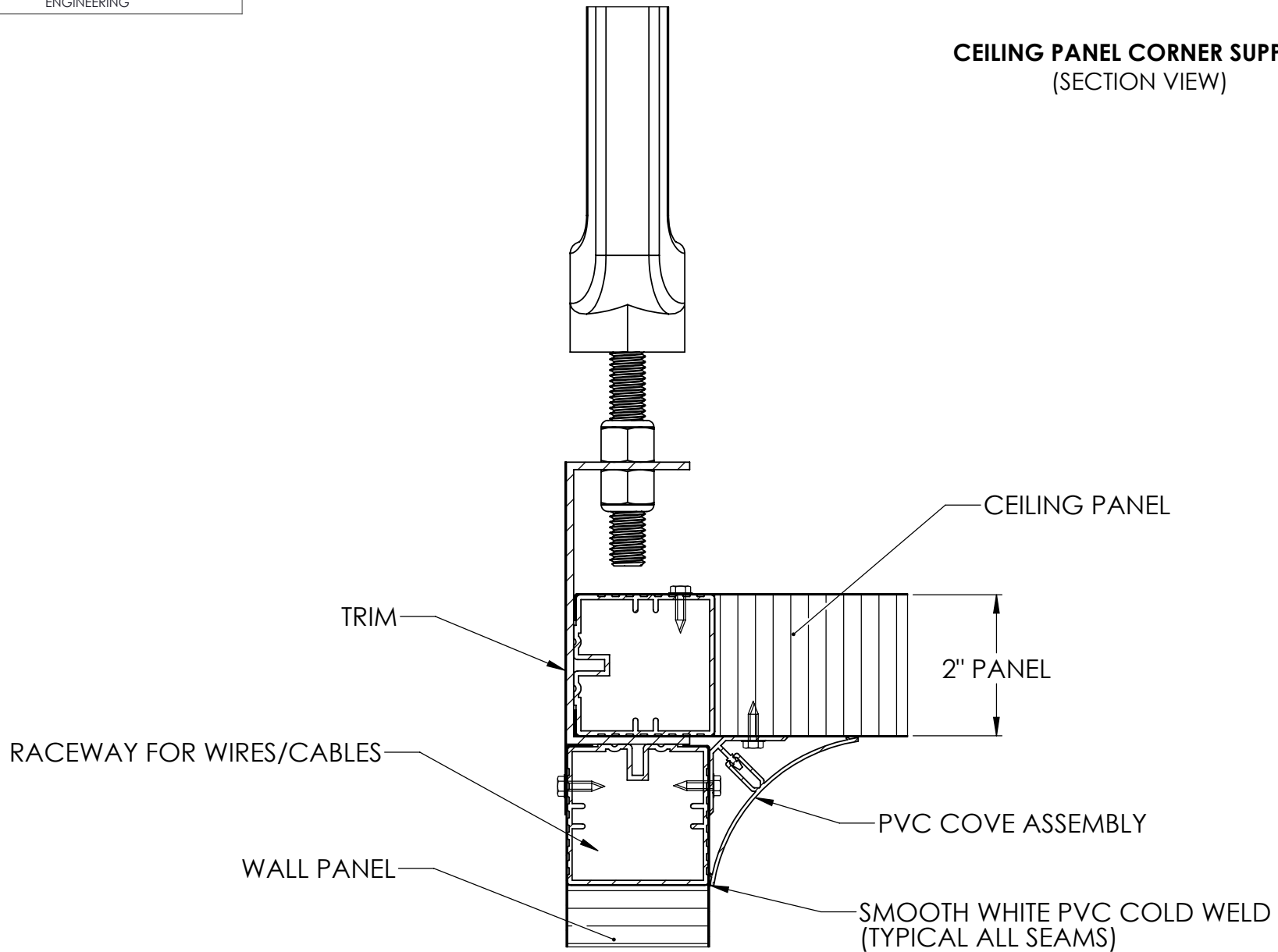
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FLUSH BASE DETAIL (SECTION VIEW)

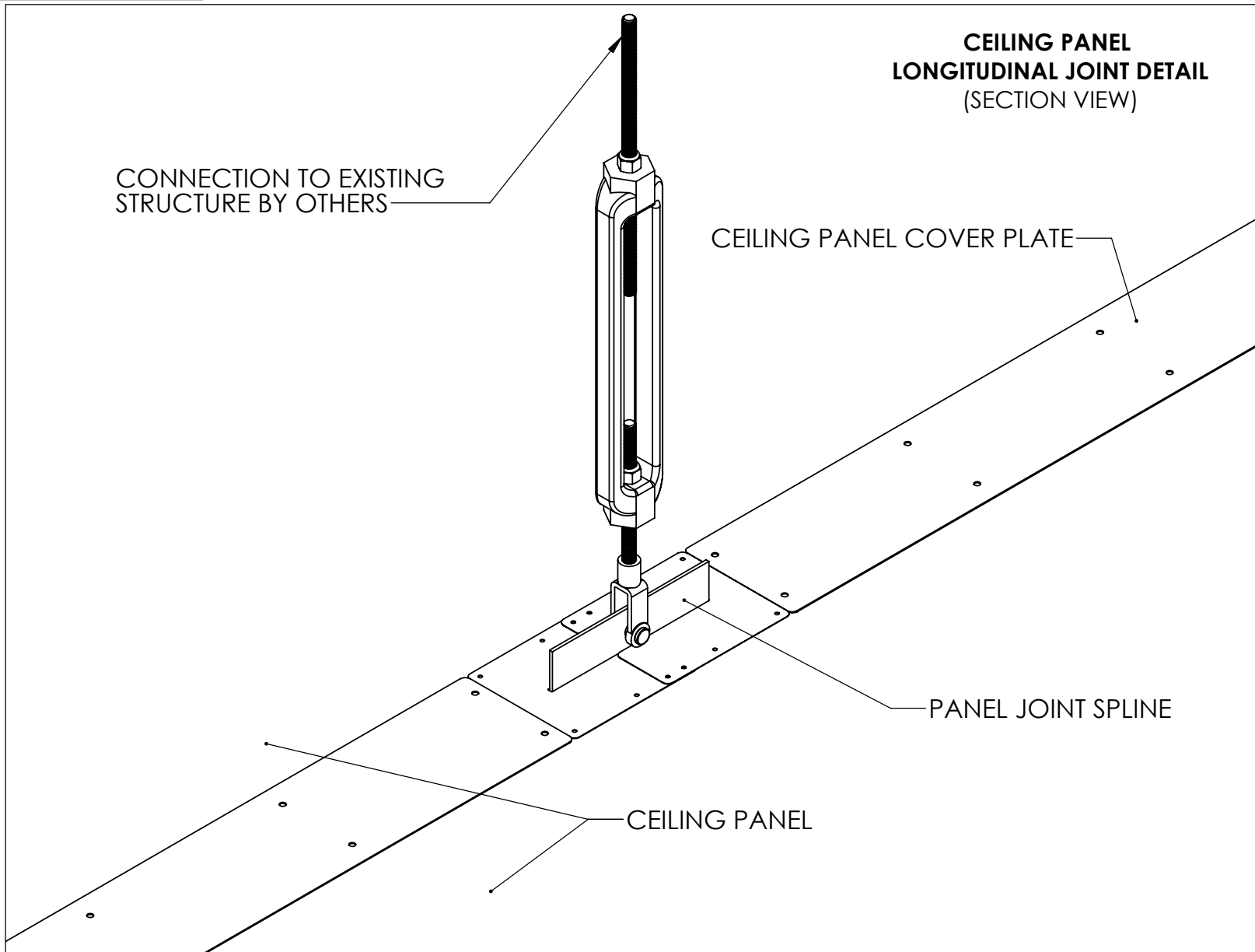



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CEILING PANEL CORNER SUPPORT (SECTION VIEW)

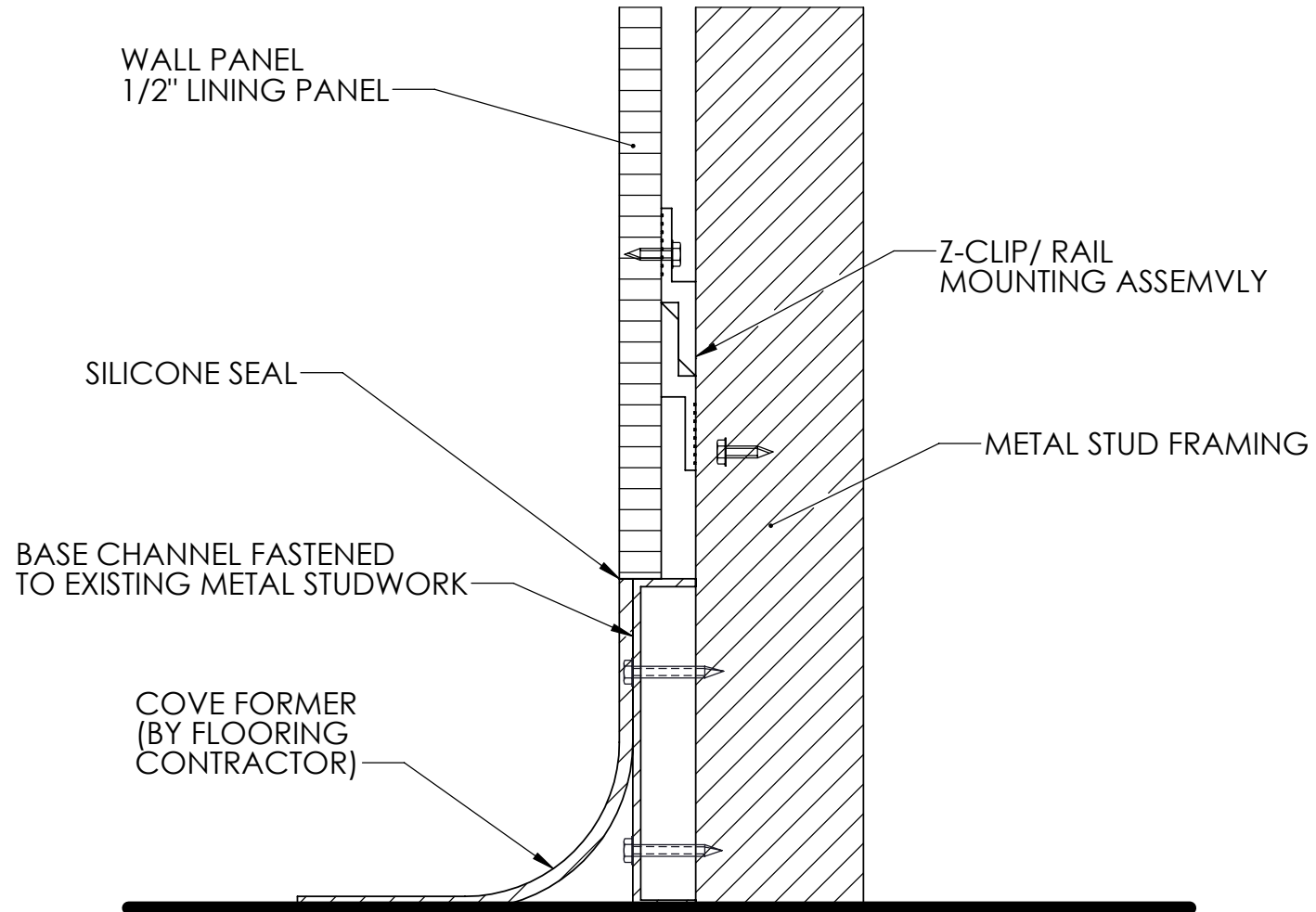



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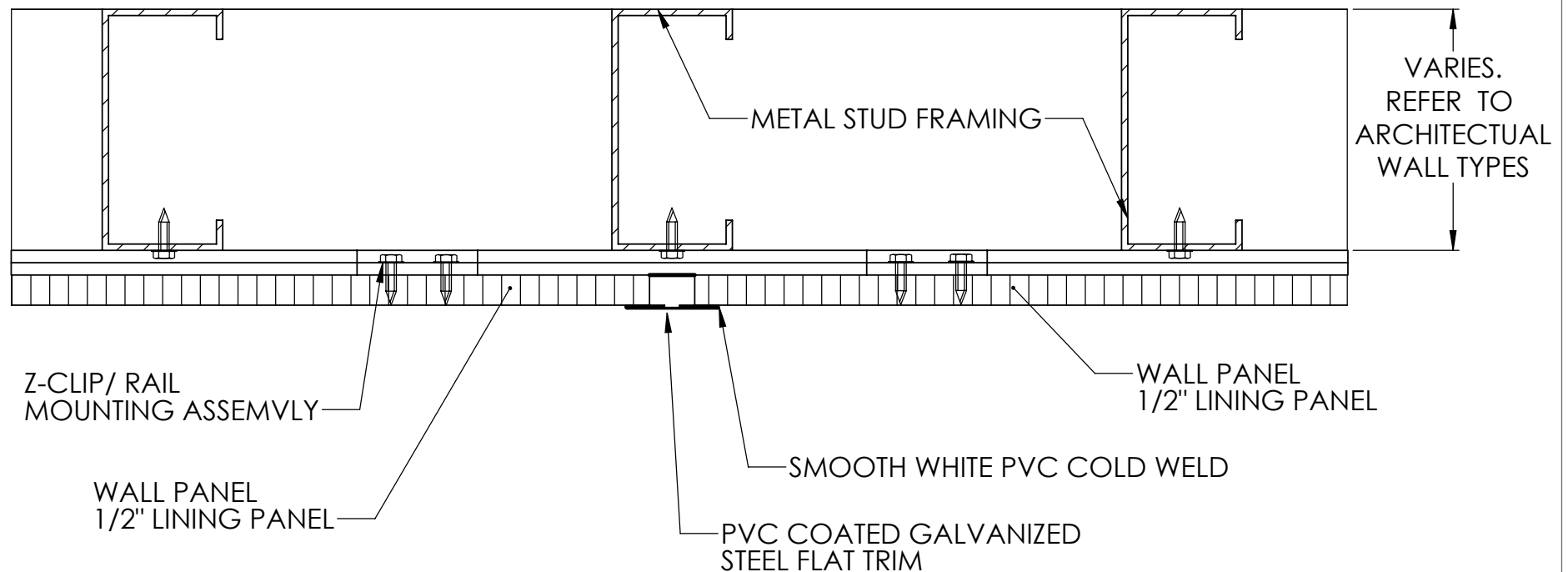
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EXISTING WALL BASE DETAIL (SECTION VIEW)



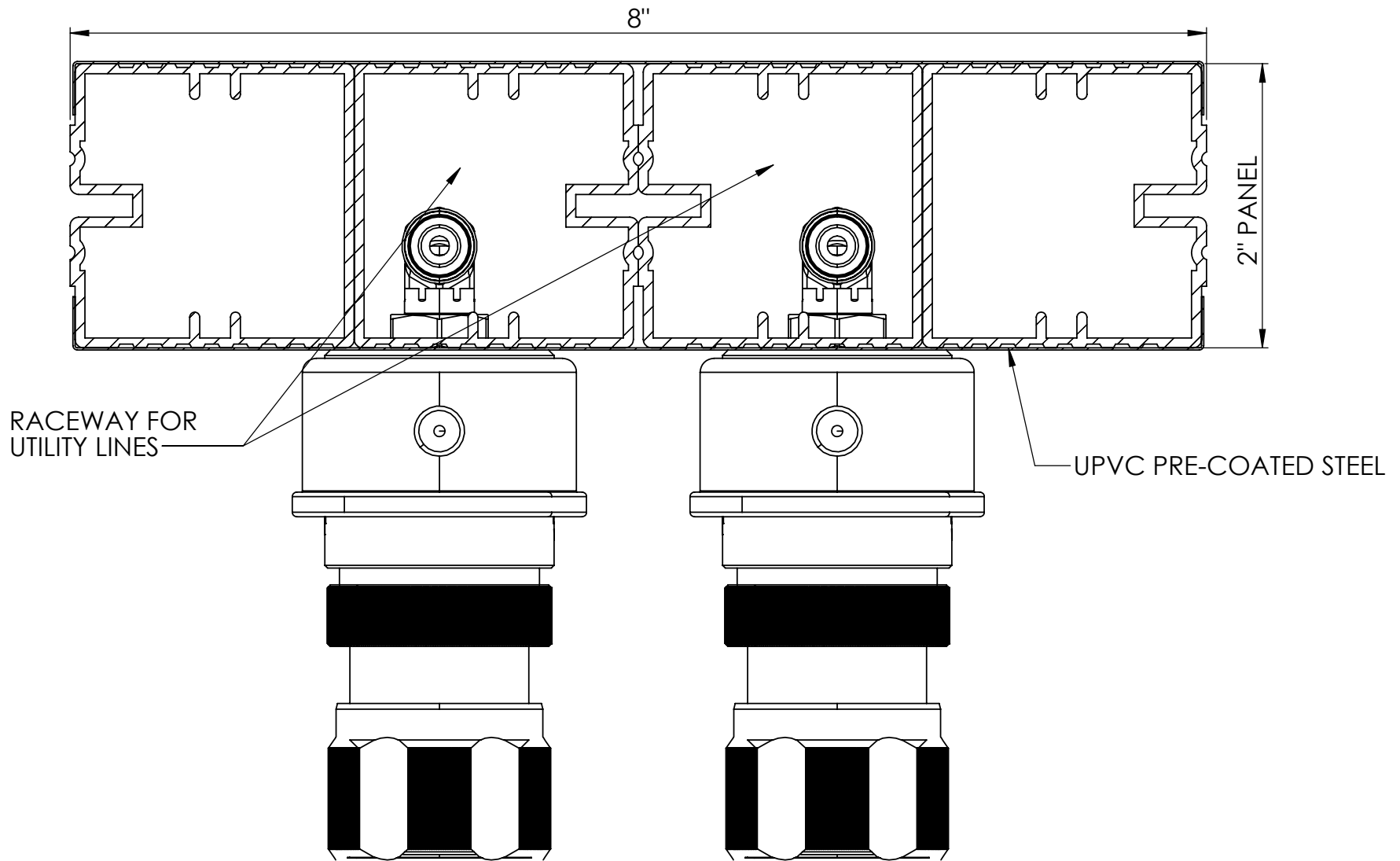
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EXISTING WALL (PLAN VIEW)



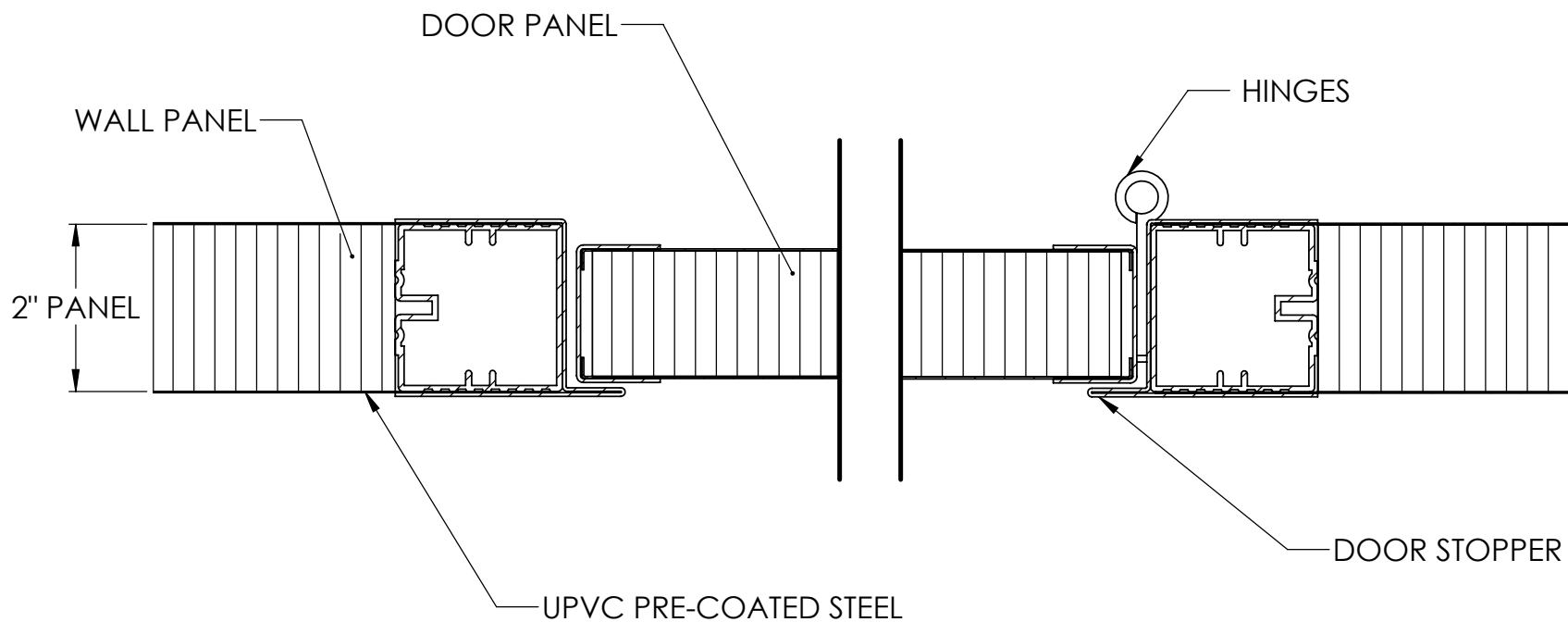
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										<div><div>A</div><div>SCALE</div></div>	SHEET 17 OF 20	


UTILITY WALL (PLAN VIEW)

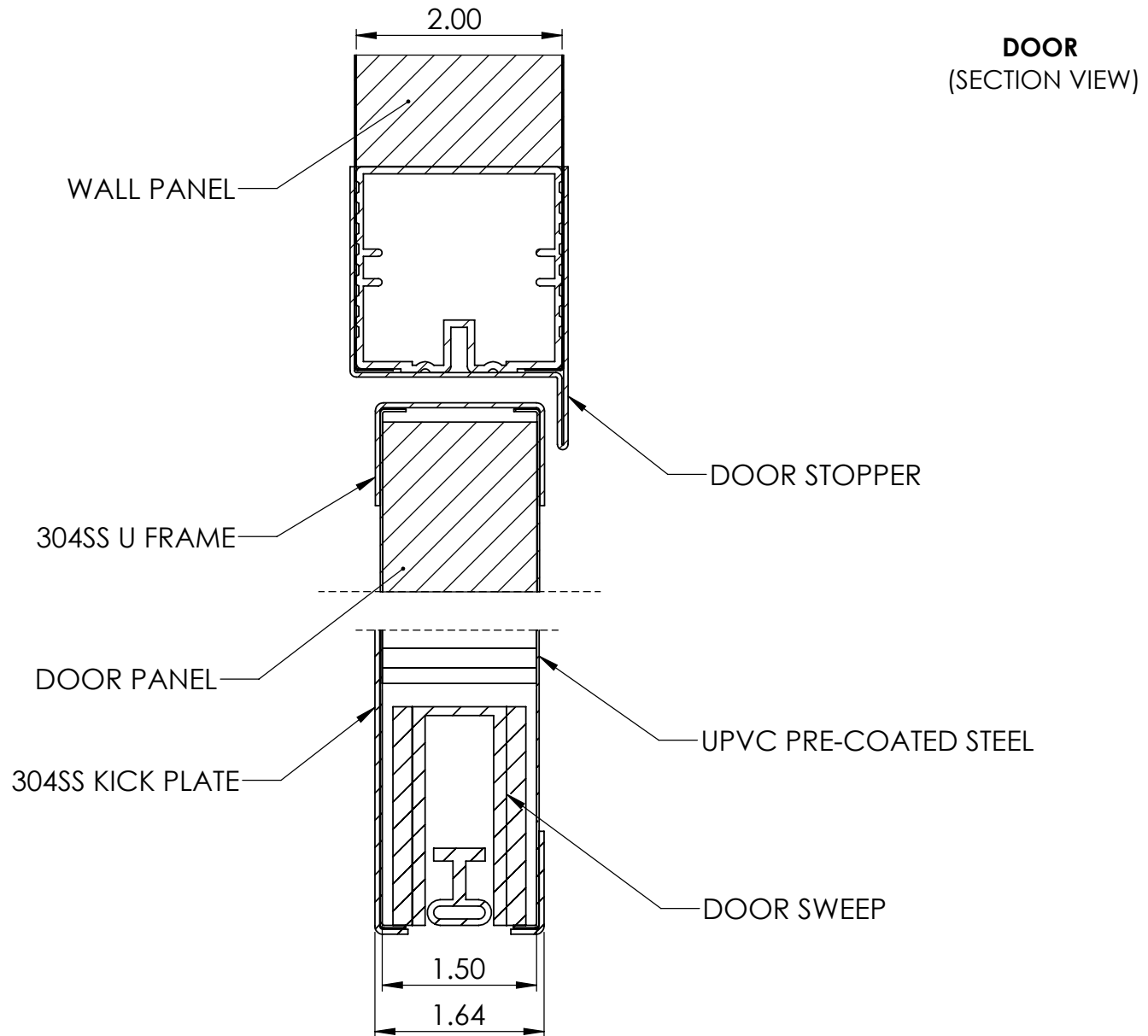



REVISIONS				MATERIAL SPEC.	FINISH SPEC.	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES				<div><div><div></div><div></div><div></div></div><div><div>Terra</div><div>Universal</div></div><div>PROPRIETARY & CONFIDENTIAL ALL RIGHTS RESERVED BY TERRA UNIVERSAL DISCLOSURE OR COPYING PROHIBITED</div></div> <th colspan="2">TITLE</th>	TITLE	
RV#	DESCRIPTION	DATE	BY			TOLERANCES ON:					BIOSAFE(R) WALL PANEL SYSTEM	
NC	INITIAL RELEASE	1/30/25	JLE			.XX DECIMALS ± .03 X°± 1°						
						.XXX DECIMALS ± .010 X/X ± 1/64						
						SIGNATURES		DATE				
						ISSUED BY: JOSE LUIS ESPARZA		1/30/25				
						REF #:	TU15668					
				SCALE				SHEET 18 OF 20				

DOOR - WALL PANEL (PLAN VIEW)



REVISIONS				MATERIAL SPEC.	FINISH SPEC.	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES				<div><div><div>Terra</div><div>Universal</div></div><div>PROPRIETARY & CONFIDENTIAL ALL RIGHTS RESERVED BY TERRA UNIVERSAL DISCLOSURE OR COPYING PROHIBITED</div></div>	TITLE		
RV#	DESCRIPTION	DATE	BY			TOLERANCES ON:					BIOSAFE(R) WALL PANEL SYSTEM		
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						REF #:	TU15668						
									SCALE	SHEET 19 OF 20			



REVISIONS				MATERIAL SPEC.	FINISH SPEC.	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES				<div><div></div><div>PROPRIETARY & CONFIDENTIAL ALL RIGHTS RESERVED BY TERRA UNIVERSAL DISCLOSURE OR COPYING PROHIBITED</div></div>	TITLE	
RV#	DESCRIPTION	DATE	BY			TOLERANCES ON:					BIOSAFE(R) WALL PANEL SYSTEM	
NC	INITIAL RELEASE	1/30/25	JLE			.XX DECIMALS ± .03 X°± 1°						
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						ISSUED BY: JOSE LUIS ESPARZA		1/30/25				
						REF #:	TU15668					
								SCALE		SHEET 20 OF 20		