ASIDOORS

**Bi-Part Sliding
Seamless Molded
Fiberglass Door
MODEL 1270/1260**

PART'S MANUAL

Instructions for Ordering

This parts manual is intended to assist in the correct identification of the more commonly replaced parts; covering, generally, all models and styles offered within the marathon pharm. Line. The manual will also help identify obsolete parts, part design changes and current production parts. For more specific parts information, please contact an authorized representative or consult the factory's customer service or engineering departments. Asi doors reserves the right to discontinue any part and make design changes without notice.

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General Instructions for Ordering Door Parts

Accurate information is always necessary to serve you correctly and promptly. Several steps should be followed to determine exactly the parts that are needed.

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Refer to the information tag on your door and record the:

1. Door model number
2. Job number
3. Door number
4. Manufacturing date.

Use part numbers referenced in this manual.

If the item is not found in the manual, the product code on the back of the item is helpful.

If your door has no information label, the approximate purchase date is helpful.

<div style="background:#2b3440; color:white; text-align:center; padding:20px;">

Call

1-800-558-7068

or visit

asidoors.com/parts

to order parts

Manual Part #: 17A236

</div>

Door Identification

Determining the Job Number, Model and Year of Manufacture of your door is necessary to provide quick and accurate parts identification. The following is a description of labels and their locations.

When ordering parts, specify Job Number, Door Number and Manufacture Date
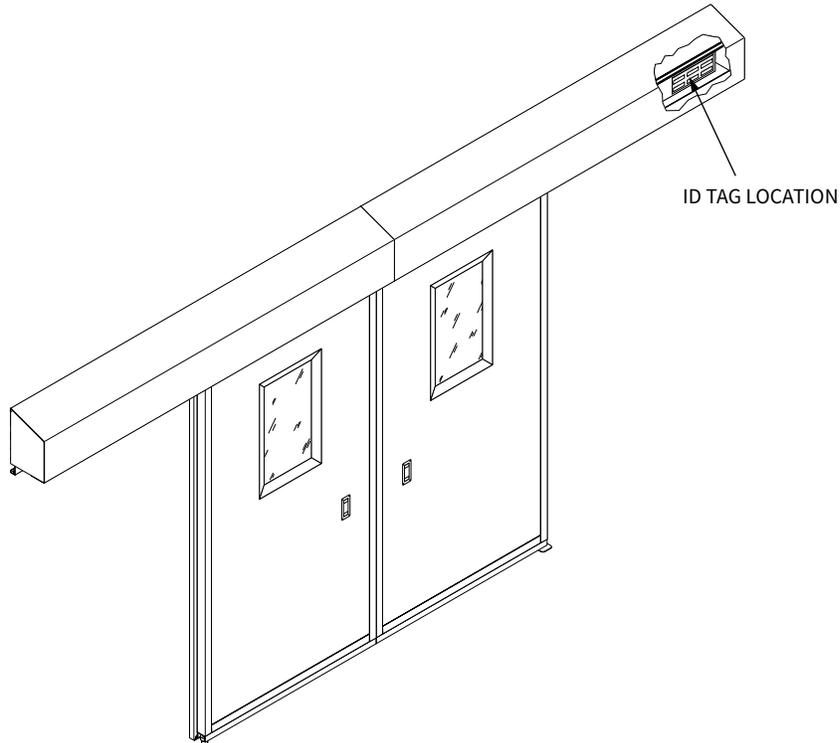
Product Labels:

Manual Doors

Power Doors

ASI Doors, Inc.

MILWAUKEE	WISCONSIN	MADE IN USA
DOOR MODEL	JOB NUMBER	DOOR NUMBER
MFG. DATE	INSPECTED BY	

ASI Doors, Inc.

MILWAUKEE	WISCONSIN	MADE IN USA
DOOR MODEL	JOB NUMBER	DOOR NUMBER
MFG. DATE	INSPECTED BY	
OPERATOR TYPE	MODEL #	WIRING DIAGRAM
HORSEPOWER	VOLTAGE/PHASE	HZ	AMPERAGE

ID Tag Location

ID TAG LOCATION

Door Assembly

When ordering parts, specify Job Number, Door Number and Manufacture Date

MANUAL DOOR
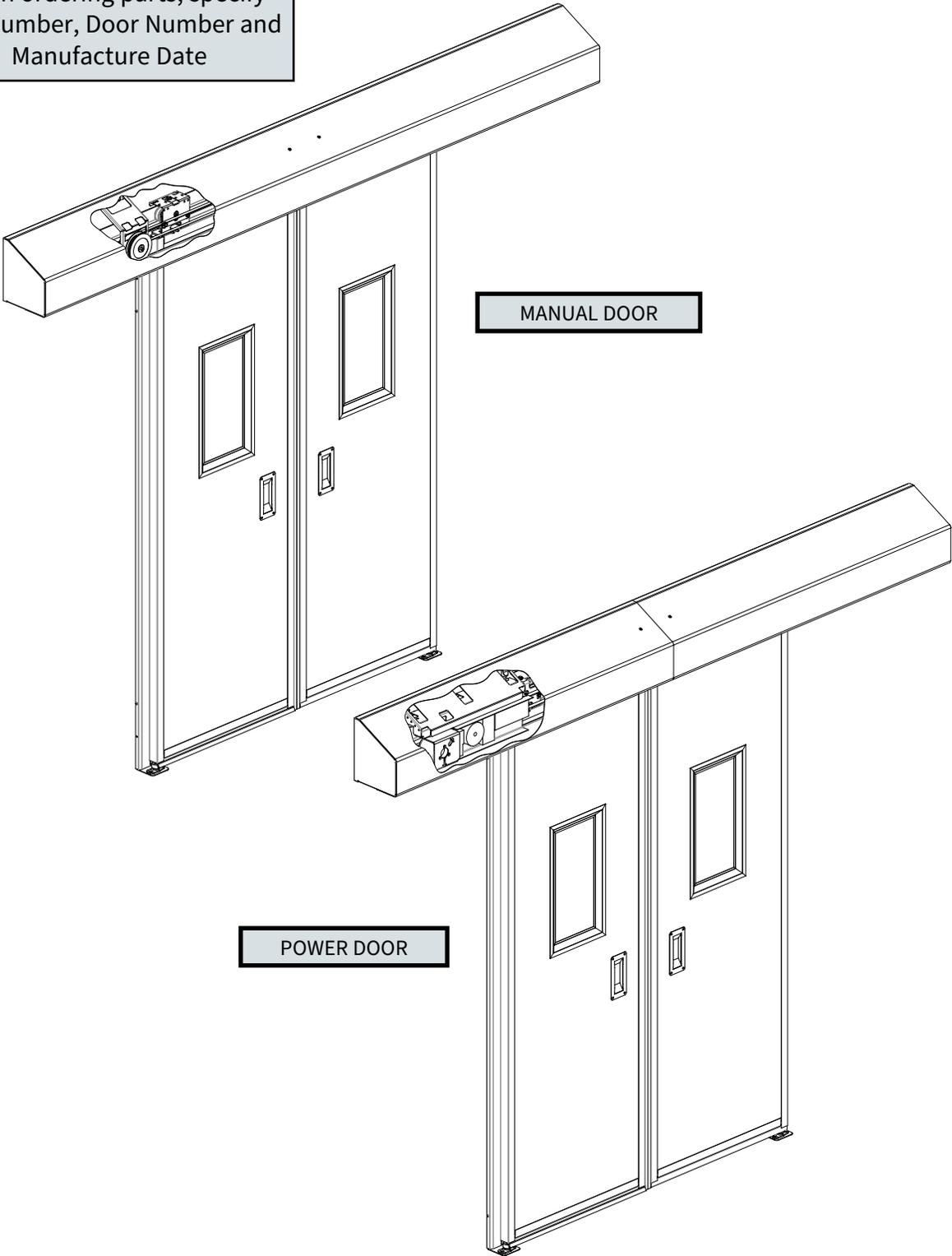
POWER DOOR

NOTE: Subsequent pages show detailed assemblies with parts lists.

REPLACEMENT PARTS

Operators

24B0442NN, Drive & Controller, 2301

24B0443NN, Drive & Controller, 2401

QTY		DESCRIPTION	PART #	ITEM #
	1	OPERATOR, EXCEL, TORMAX 2301	-	-
1		OPERATOR, EXCEL, TORMAX 2401	-	-
-	1	DRIVE SYSTEM, MOTOR AND CONTROLLER, TORMAX 2301	30D0036	1
1	-	DRIVE SYSTEM, MOTOR AND CONTROLLER, TORMAX 2401	30D0037	1
1	1	IDLER BRACKET, PULLEY, EXCEL	13B1181UB	2
-	1	DRIVE BELT, TORMAX TEP OPERATOR	50A120	3
1	-	DRIVE BELT, TORMAX TXP OPERATOR	50A132	3
1	1	ASM, BRKT, TOUCH PAD, 2301/2401 (Includes 23A0363)	24B0492NN	4
1	1	TOUCH PAD, CONTROLLER, 2301/2401	23A0363	5
1	1	CABLE, LIN BUS, 2301/2401, 10 FT	23A0371NN	6
4	4	SCREW, 1/4-20 X .375 BH	41A699	7
1	1	NUT, 1/4-28 HEX, SS	41A796	8
1	1	SCREW, 1/4-28 X 2.500, SHCS , FT, SS	41A795	9
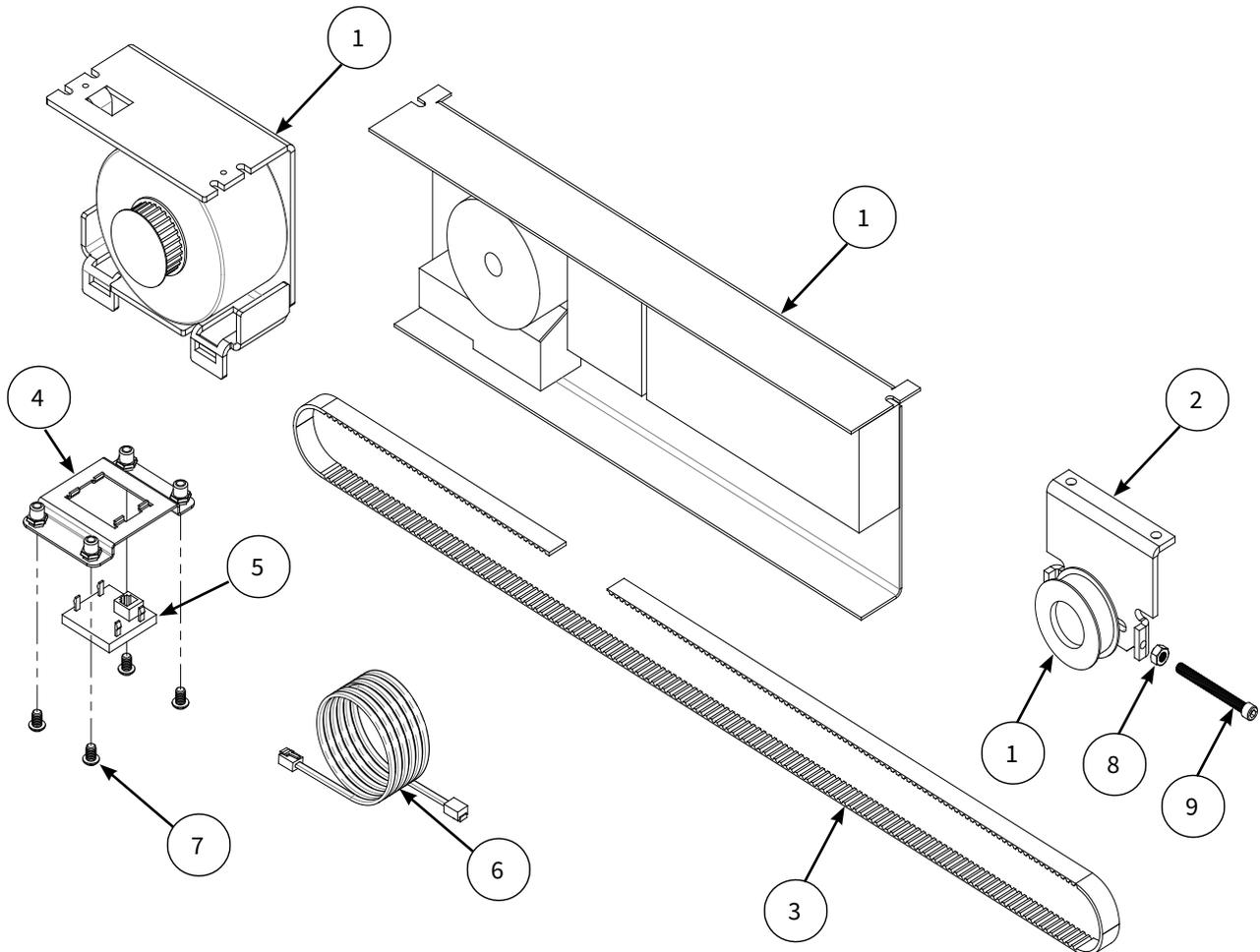
Header Assembly

81D445, Manual, Bi-Part

F4	F3	F2	F1	DESCRIPTION	PART #	ITEM #
-	-	-	1	HEADER ASM, MANUAL BI-PART, 1270, STD, WIC <= 60	81D44F1	-
-	-	1	-	HEADER ASM, MANUAL BI-PART, 1270, AES, WIC <= 60	81D44F2	-
-	1	-	-	HEADER ASM, MANUAL BI-PART, 1270, STD, WIC > 60	81D44F3	-
1	-	-	-	HEADER ASM, MANUAL BI-PART, 1270, AES, WIC > 60	81D44F4	-
-	-	-	1	WELDMT, 1 PC HEADER, STD, MAN, BI-PART, WIC <= 60	28B220UF	1
-	-	1	-	WELDMT, 1 PC HEADER, AES, MAN, BI-PART, WIC <= 60	28B235UF	1
-	1	-	-	WELDMT, HEADER, STD, BI-PART, MAN, WIC > 60	28B193UF	1
1	-	-	-	WELDMT, HEADER, AES, BI-PART, MAN, WIC > 60	28B236UF	1
1	1	1	1	TROLLEY ASSEMBLY, RH, LEAD EDGE	24B198	2
2	2	2	2	TROLLEY ASSEMBLY, TRAILING EDGE	24B199	3
1	1	1	1	TROLLEY ASSEMBLY, LH, LEAD EDGE, BI-PART	24B208	4
1	1	1	1	WLDMT, MTG, CABLE/IDLER, MANUAL EXCEL	28B0272NN20	5
1	1	1	1	WLDMT, MTG, IDLER, MANUAL EXCEL	28B0273NN20	6
2	2	2	2	IDLER BRACKET, PULLEY, EXCEL	13B1181UB	7
1	1	1	1	ENDSTOP, RIGHT HAND, EXCEL	24B224	8
1	1	1	1	ENDSTOP, LEFT HAND ASSY, EXCEL	24B223	9
1	1	1	1	DETENT BRKT, HEADER, MANUAL, ALL (SELF-CLOSER OPTION)	13B1029	10
1	1	1	1	BRKT, DETENT/STOP, MAN EXCEL DOORS (SELF-CLOSER OPTION)	13B1807NN20	11
1	1	1	1	REEL, CABLE (SELF-CLOSER OPTION)	16A042	12
1	1	1	1	CABLE RETURN BRACKET (SELF-CLOSER OPTION)	13B1201UB	13
2	2	2	2	IDLER PULLER, TORMAX TEP	24B211	14
1	1	1	1	DRIVE BELT, TORMAX TEP OPERATOR, BI-PART	50A120-2	15
9	9	9	9	INSERT, HEX, 3/8-16, GRIP RANGE .027-.150	41A788	16
2	2	2	2	INSERT, HEX, 1/4-20, GRIP RANGE .027-.165	41A784	17
4	4	4	4	SCREW, 3/8 X 3/8 SHSS SS	41A670	18
4	4	4	4	NUT, 5/16 WHIZLOCK, SS	41A712	19
6	6	6	6	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	20
4	4	4	4	SCREW, 1/4-20 x .625, HHMS, SS	41A303	21
4	4	4	4	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	22
1	1	1	1	SPRING PLUNGER, MANUAL DOORS (SELF-CLOSER OPTION)	49B007	23
1	1	1	1	PUSH NUT, .500" I.D. (SELF-CLOSER OPTION)	41A865	24
4	4	4	4	WASHER, FLAT, 1/2, S/S (SELF-CLOSER OPTION)	41A516	25
1	1	1	1	PIN, COTTER, .125 X 1.00, ZN (SELF-CLOSER OPTION)	41A399	26
1	1	1	1	GROMMET, .875 ID	11A086	27
A/R	A/R	A/R	A/R	OPTION, LOCK, PIN-BOLT, 1260/1270, BI-PART, MAN, NO BOLT LOCK	55B0110F1	28
A/R	A/R	A/R	A/R	OPTION, LOCK, PIN-BOLT, 1260/1270, BI-PART, MAN, BOLT LOCK	55B0110F2	28
2	2	2	2	BELT CLAMP, TROLLEY, BI-PART / SINGLE SLIDE	13B1063	29
2	2	2	2	BELT LOCK, TROLLEY, BI-PART / SINGLE	14B148	30
4	4	4	4	1/4-20 X 1.000 BUTTONHEAD SCREW	41A757	31
4	4	4	4	WASHER, LOCK, 1/4, REG SPLIT, SS	41A129	32

When ordering parts, specify Job Number,
Door Number and Manufacture Date

81D445, Manual, Bi-Part

SEE LOCK OPTION
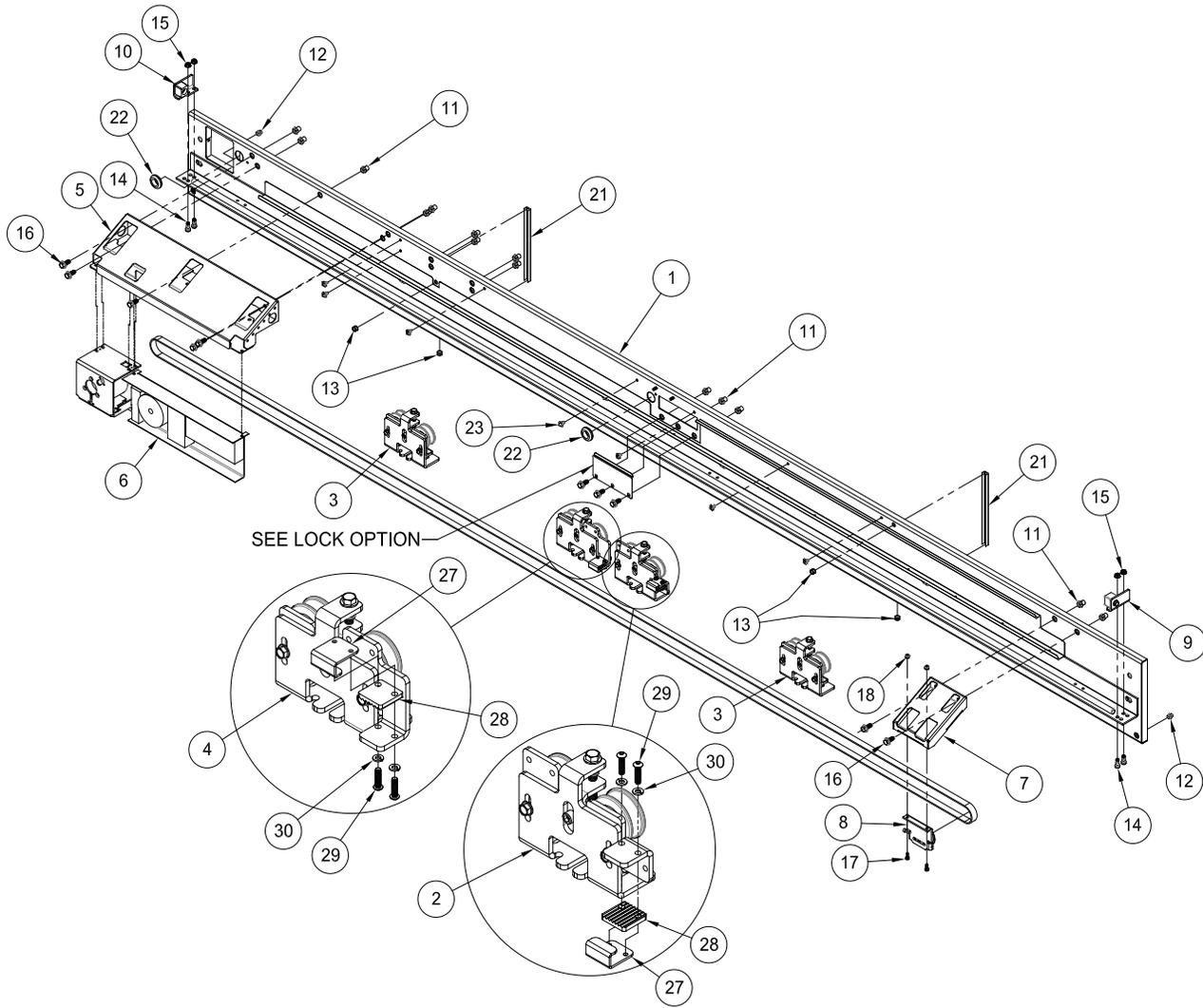
When ordering parts, specify Job Number, Door Number and Manufacture Date

81D440, Power, Bi-Part

F4	F3	F2	F1	DESCRIPTION	PART #	ITEM #
-	-	-	1	HEADER ASM, PWR RH SLIDE, 1250, STD, WIC <= 60	81D442F1	-
-	-	1	-	HEADER ASM, PWR RH SLIDE, 1250, AES, WIC <= 60	81D442F2	-
-	1	-	-	HEADER ASM, PWR RH SLIDE, 1250, STD, WIC > 60	81D442F3	-
1	-	-	-	HEADER ASM, PWR RH SLIDE, 1250, AES, WIC > 60	81D442F4	-
-	-	-	1	WELDMT, 1 PC HEADER, STD, PWR, BI-PART, EXCEL, WIC <= 60	28B217UF	1
-	-	1	-	WELDMT, 1 PC HEADER, AES, PWR, BI-PART, EXCEL, WIC <= 60	28B221UF	1
-	1	-	-	WELDMT, HEADER, STD, BI-PART, PWR, EXCEL, WIC > 60	28B196UF	1
1	-	-	-	WELDMT, HEADER, AES, BI-PART, PWR, EXCEL, WIC > 60	28B222UF	1
1	1	1	1	TROLLEY ASSEMBLY, RH, LEAD EDGE	24B198	2
2	2	2	2	TROLLEY ASSEMBLY, TRAILING EDGE	24B199	3
1	1	1	1	TROLLEY ASSEMBLY, LH, LEAD EDGE, BI-PART	24B208	4
1	1	1	1	WELDMENT, OPERATOR MOUNT, 2301/2401 TORMAX	28B0263NN20	5
A/R	A/R	A/R	A/R	DRIVE OPTION, EXCEL, < 72", NO WASH DOWN	55B823F1	6
A/R	A/R	A/R	A/R	DRIVE OPTION, EXCEL, < 72", WITH WASH DOWN	55B823F2	6
A/R	A/R	-	-	DRIVE OPTION, EXCEL, >= 72", NO WASH DOWN	55B823F3	6
A/R	A/R	-	-	DRIVE OPTION, EXCEL, >= 72", WITH WASH DOWN	55B823F4	6
1	1	1	1	WELDMENT, IDLER, EXCEL	28B157	7
1	1	1	1	IDLER BRACKET, PULLEY, EXCEL	13B1181UB	8
1	1	1	1	ENDSTOP, RIGHT HAND, EXCEL	24B224	9
1	1	1	1	ENDSTOP, LEFT HAND ASSY, EXCEL	24B223	10
14	14	14	14	INSERT, HEX, 3/8-16, GRIP RANGE .027-.150	41A788	11
2	2	2	2	INSERT, HEX, 1/4-20, GRIP RANGE .027-.165	41A784	12
4	4	4	4	GROMMET, .375" I.D.	11A128	13
4	4	4	4	SCREW, 3/8 X 3/8 SHSS SS	41A670	14
4	4	4	4	NUT, 5/16 WHIZLOCK, SS	41A712	15
7	7	7	7	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	16
8	8	8	8	SCREW, 1/4-20 x .625, HHMS, SS	41A303	17
8	8	8	8	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	18
2	2	2	2	PHOTOEYE, TORMAX # US801343	23A367	19
1	1	1	1	CABLE, EXT, PHOTOEYE, AWG26, 3 METER	23A372	20
2	2	2	2	CHANNEL, COVER, PHOTOEYE WIRES	13B1805NN20	21
2	2	2	2	GROMMET, .875 ID	11A086	22
A/R	A/R	A/R	A/R	BASE, TY-RAP, CABLE TIE MOUNT, 1/4" Ø	22A0285	23
A/R	A/R	A/R	A/R	CABLE TIE, TY-RAP, 3.50" LONG	22A109-1	24
A/R	A/R	A/R	A/R	TAPE, ALUMINUM, 2" WIDE	10A015	25
A/R	A/R	A/R	A/R	OPTION, LOCK, PIN-BOLT, 1260/1270, BI-PART, PWR, NO BOLT LOCK	55B0110F3	26
A/R	A/R	A/R	A/R	OPTION, LOCK, PIN-BOLT, 1260/1270, BI-PART, PWR, BOLT LOCK	55B0110F4	26
2	2	2	2	BELT CLAMP, TROLLEY, BI-PART / SINGLE SLIDE	13B1063	27
2	2	2	2	BELT LOCK, TROLLEY, BI-PART / SINGLE	14B148	28
4	4	4	4	1/4-20 X 1.000 BUTTONHEAD SCREW	41A757	29
4	4	4	4	WASHER, LOCK, 1/4, REG SPLIT, SS	41A129	30

When ordering parts, specify Job Number, Door Number and Manufacture Date
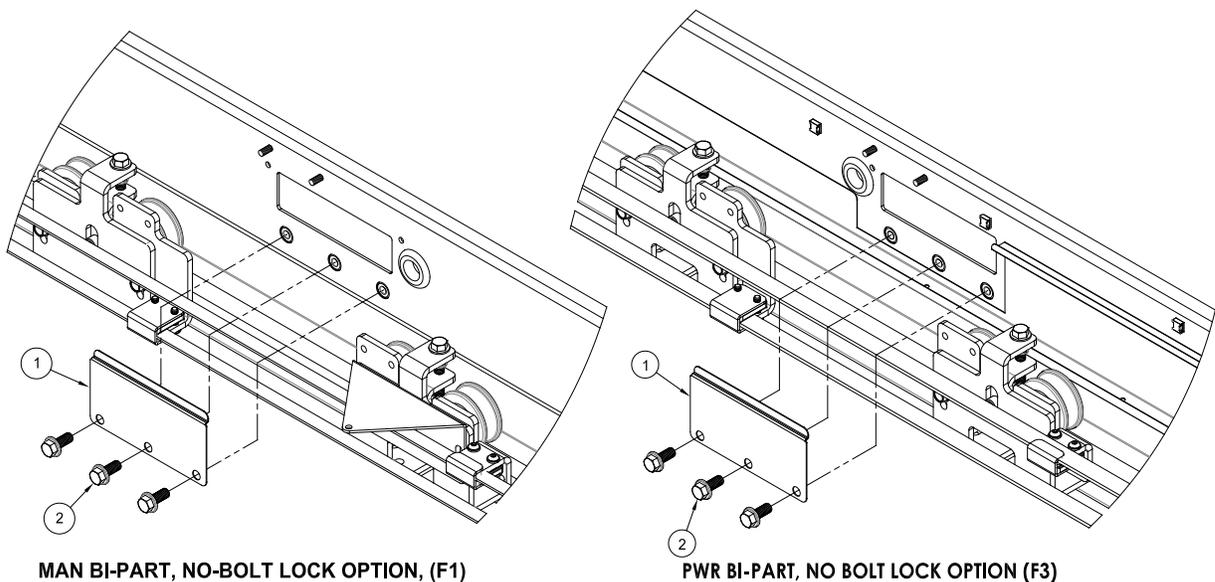
81D440, Power, Bi-Part

SEE LOCK OPTION
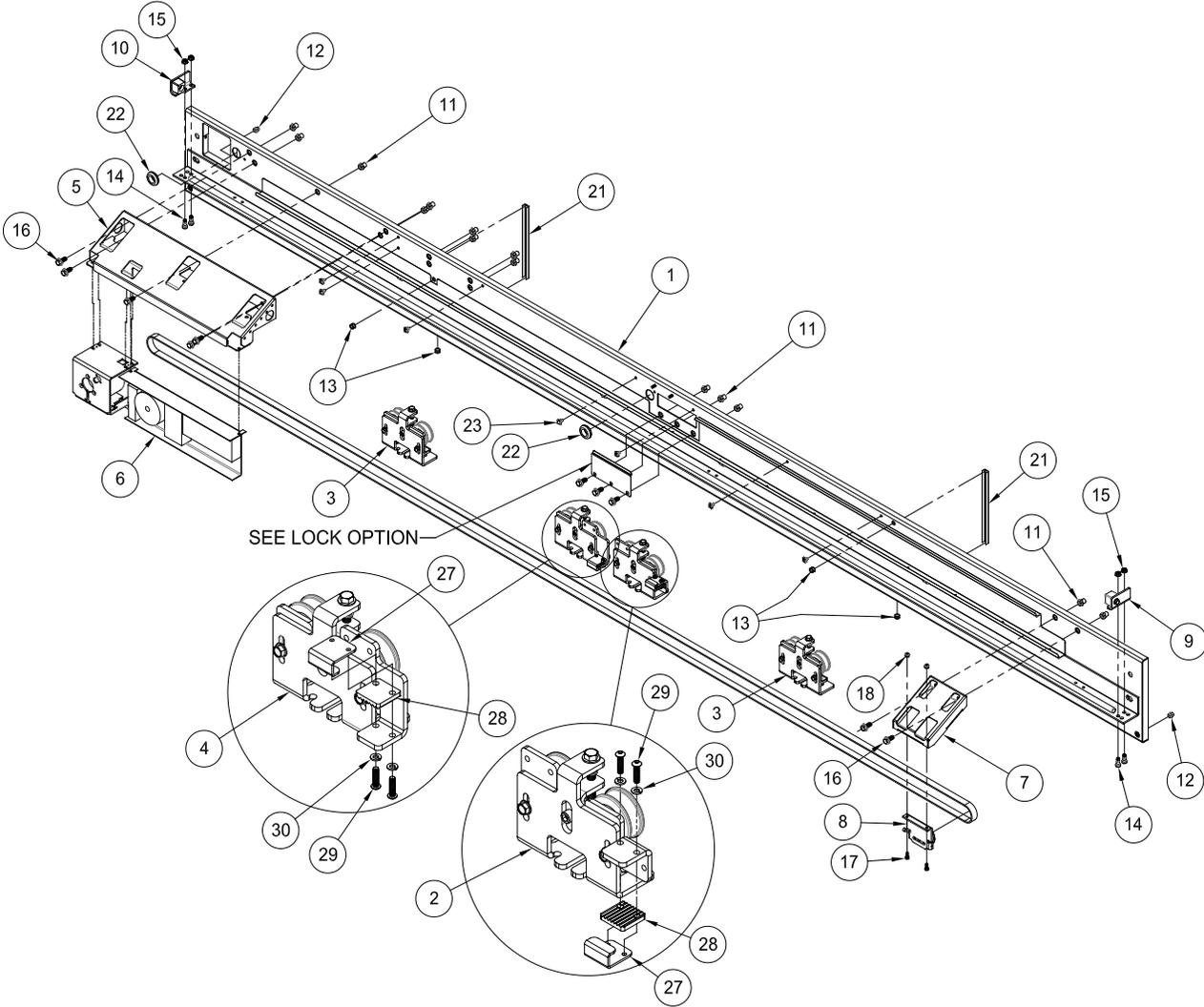
When ordering parts, specify
Job Number, Door Number and
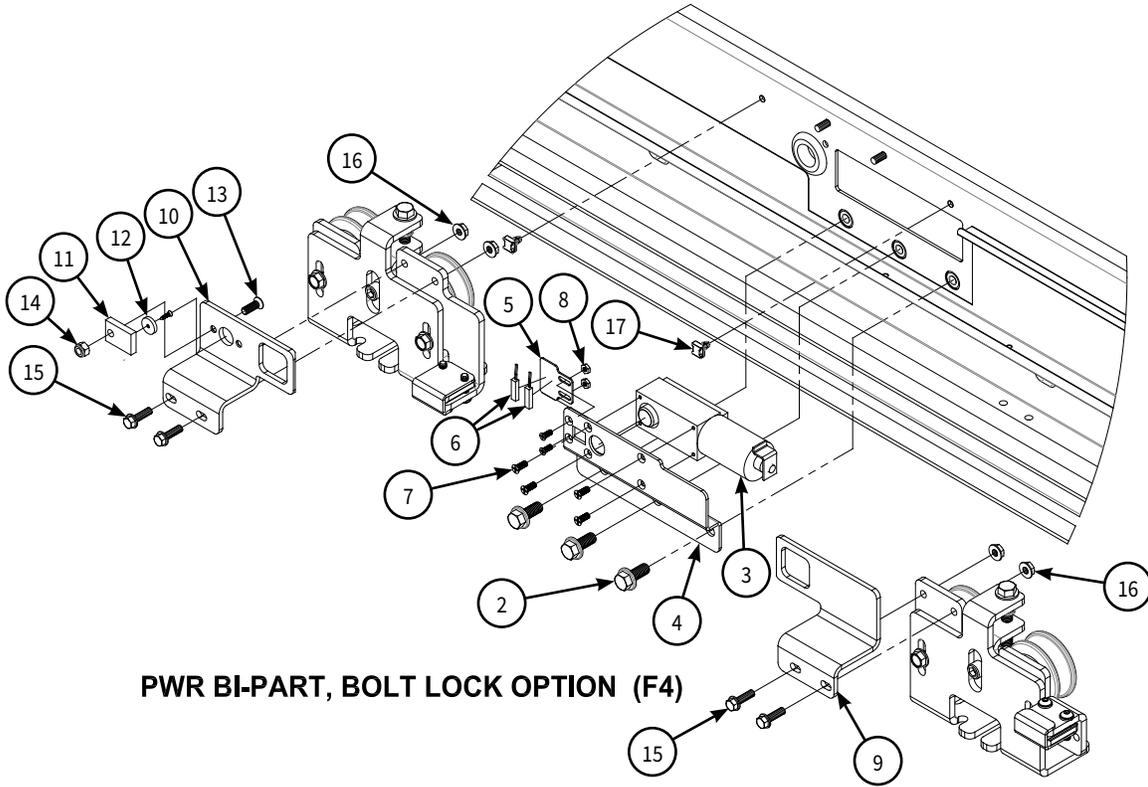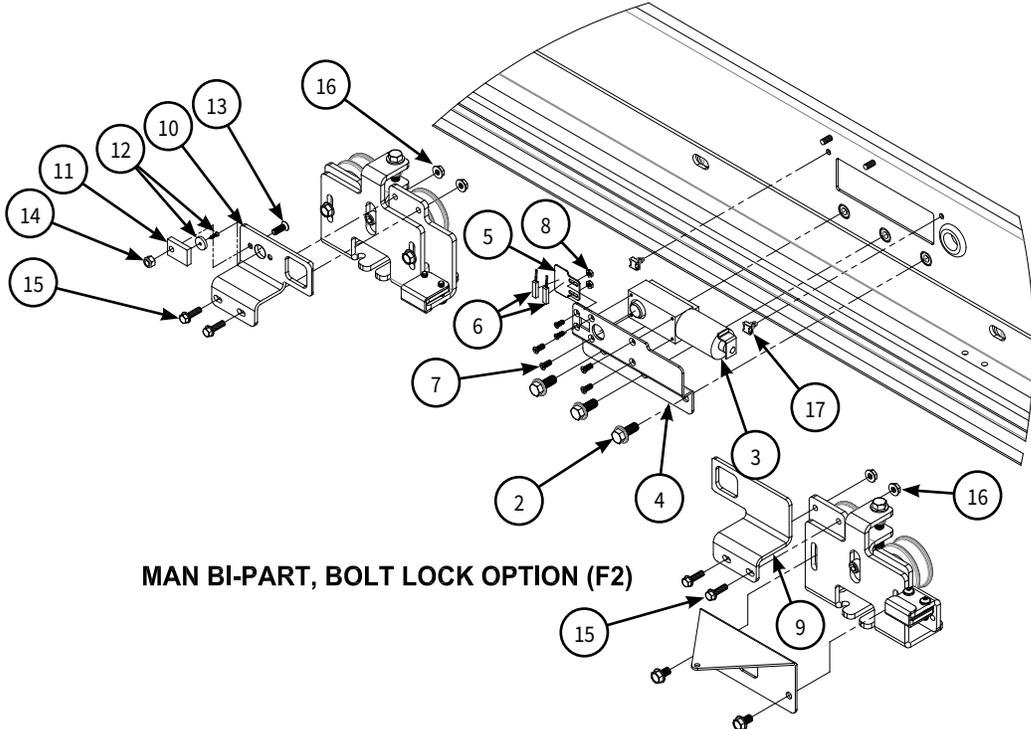Manufacture Date

Option , Lock, Manual, RH/LH

55B0110, Lock Assembly, Bi-Part

F4	F3	F2	F1	DESCRIPTION	PART #	ITEM #
-	-	-	1	OPTION, LOCK, PIN-BOLT, MAN, BI-PART, NO BOLT LOCK	55B0110F1	-
-	-	1	-	OPTION, LOCK, PIN-BOLT, MAN, BI-PART, BOLT LOCK	55B0110F2	-
-	1	-	-	OPTION, LOCK, PIN-BOLT, PWR, BI-PART, NO BOLT LOCK	55B0110F3	-
1	-	-	-	OPTION, LOCK, PIN-BOLT, PWR, BI-PART, BOLT LOCK	55B0110F4	-
-	-	1	1	COVER, BOLT-LOCK CUTOUT, EXCEL	13B1809NN20	1
3	3	3	3	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	2
1	1	-	-	ASM, BOLT LOCK, 3/4" DIA., SDC 1190A	23A0376NN	3
-	1	-	-	BRACKET, BOLT LOCK, RH, EXCEL	13B1811RN20	4
1	-	-	-	BRACKET, SENSOR MOUNT	13B1810NN20	5
1	1	-	-	SENSOR, MAGNETIC, GE 1145 SERIES	23A0375NN	6
2	2	-	-	SCREW, #10-24 x .50, PH FHMS, SS	41A141	7
2	2	-	-	10-24 WHZLK NUT, SS	41A716	8
2	2	-	-	BRACKET, LATCH, RH SIDE, BP, BOLT LOCK, EXCEL	13B1815RN20	9
2	2	-	-	BRACKET, LATCH, LH SIDE, BP, BOLT LOCK, EXCEL	13B1814LN20	10
-	1	-	-	MNTG BLK, SENSOR MAGNET, BOLT-LOCK, EXCEL	11B0059NN	11
1	-	-	-	ASM, MAGNET & SCREW, REED SWITCH	23A283	12
1	1	-	-	SCREW,1/4-20 X .750,PHL FHMS,SS	41A657	13
1	1	-	-	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	14
1	1	-	-	SCREW, 1/4-20 X .875, FL WHIZLOCK, SS	41A844	15
2	2	-	-	NUT, 1/4-20, HEX, WHIZLOCK, S/S	41A711	16
2	2	-	-	BASE, TY-RAP, CABLE TIE MOUNT, 1/4" Ø	22A0285	17
2	2	-	-	CABLE TIE, TY-RAP, 3.50" LONG	22A109-1	18

MAN BI-PART, NO-BOLT LOCK OPTION, (F1)

PWR BI-PART, NO BOLT LOCK OPTION (F3)

55B0110, Lock Assembly, Bi-Part

MAN BI-PART, BOLT LOCK OPTION (F2)

PWR BI-PART, BOLT LOCK OPTION (F4)

Shrouds

SHROUD ASSEMBLIES	PART#
SHROUD, PWR, LH CUTOUT, EXCEL, 0 DEG, <=5'	55B0844F1
SHROUD, PWR, LH CUTOUT, LXP, 0 DEG <=5'	55B0844F2
SHROUD, PWR, RH CUTOUT, EXCEL, 0 DEG <=5'	55B0844F3
SHROUD, PWR, RH CUTOUT, LXP, 0 DEG <=5'	55B0844F4
SHROUD, MANUAL, NO CUTOUT, EXCEL, 0 DEG <=5'	55B0844F5
SHROUD, MANUAL, NO CUTOUT, LXP, 0 DEG <=5'	55B0844F6
SHROUD, PWR, LH CUTOUT, EXCEL, 0 DEG, >5'	55B0844F7
SHROUD, PWR, LH CUTOUT, LXP, 0 DEG, >5'	55B0844F8
SHROUD, PWR, RH CUTOUT, EXCEL, 0 DEG, >5'	55B0844F9
SHROUD, PWR, RH CUTOUT, LXP, 0 DEG, >5'	55B0844F10
SHROUD, MANUAL, NO CUTOUT, EXCEL, 0 DEG, >5'	55B0844F11
SHROUD, MANUAL, NO CUTOUT, LXP, 0 DEG, >5'	55B0844F12
SHROUD, PWR, LH CUTOUT, EXCEL/LXP, 25 DEG, <=5'	55B0844F13
SHROUD, PWR, RH CUTOUT, EXCEL/LXP, 25 DEG <=5'	55B0844F14
SHROUD, MANUAL, NO CUTOUT, EXCEL/LXP, 25 DEG <=5'	55B0844F15
SHROUD, PWR, LH CUTOUT, EXCEL/LXP, 25 DEG, >5'	55B0844F16
SHROUD, PWR, RH CUTOUT, EXCEL/LXP, 25 DEG >5'	55B0844F17
SHROUD, MANUAL, NO CUTOUT, EXCEL/LXP, 25 DEG >5'	55B0844F18

SHROUD PARTS	PART#	ITEM #
WLDMT, SHROUD, 0 DEG, NO CUTOUT, EXCEL, <= 5'	28B0380NV	1
WLDMT, SHROUD, 0 DEG, NO CUTOUT, LXP, <= 5'	28B0376NV	2
WLDMT, SHROUD, 0 DEG, RH CUTOUT, EXCEL, <= 5'	28B0379RV	3
WLDMT, SHROUD, 0 DEG, RH CUTOUT, LXP, <= 5'	28B0375RV	4
WLDMT, SHROUD, 0 DEG, LH CUTOUT, EXCEL, <= 5'	28B0379LV	5
WLDMT, SHROUD, 0 DEG, LH CUTOUT, LXP, <= 5'	28B0375LV	6
WLDMT, SHROUD, 0 DEG, RH CUTOUT, EXCEL, WIC >5'	28B0381RV	7
WLDMT, SHROUD, 0 DEG, RH CUTOUT, EXCEL, WIC >5'	28B0377RV	8
WLDMT, SHROUD, 0 DEG, RH, NO CUTOUT, EXCEL, WIC >5'	28B0382RV	9
WLDMT, SHROUD, 0 DEG, RH, NO CUTOUT, LXP, WIC >5'	28B0378RV	10
WLDMT, SHROUD, 0 DEG, LH CUTOUT, EXCEL, WIC >5'	28B0381LV	11
WLDMT, SHROUD, 0 DEG, LH CUTOUT, LXP, WIC >5'	28B0377LV	12
WLDMT, SHROUD, 0 DEG, LH, NO CUTOUT, EXCEL, WIC >5'	28B0382LV	13
WLDMT, SHROUD, 0 DEG, LH. NO CUTOUT, LXP, WIC >5'	28B0378LV	14
WLDMT, SHROUD, 25 DEG, LH CUTOUT, WIC <=5'	28B0371LV	15
WLDMT, SHROUD, 25 DEG, RH CUTOUT, WIC <=5'	28B0371RV	16
WLDMT, SHROUD, 25 DEG, MANUAL, WIC <=5'	28B0374NV	17
WLDMT, SHROUD, 25 DEG, LH , NO CUTOUT, WIC >5'	28B0373LV	18
WLDMT, SHROUD, 25 DEG, PWR, LH CUTOUT, WIC >5'	28B0372LV	19
WLDMT, SHROUD, 25 DEG, PWR, RH CUTOUT, WIC >5'	28B0372RV	20
WLDMT, SHROUD, 25 DEG, RH , NO CUTOUT, WIC >5'	28B0373RV	21
SUPPORT, CENTER, SHROUD, 0 DEG, LXP	13B1832NN	22
SUPPORT, SHROUD, 25 DEG, LXP	13B1833NN	23
SUPPORT, SHROUD, 25 DEG, EXCEL	13B1834NN	24
SUPPORT, SHROUD, 0 DEG, EXCEL	13B2115NN	25
ASM, BRACKET, TOUCHPAD, 2301/2401	24B0492NN	26
TOUCHPAD, TORMAX	23A0363	27
SCREW,1/4-20X .625, BU/HD, S/S	41A535	28
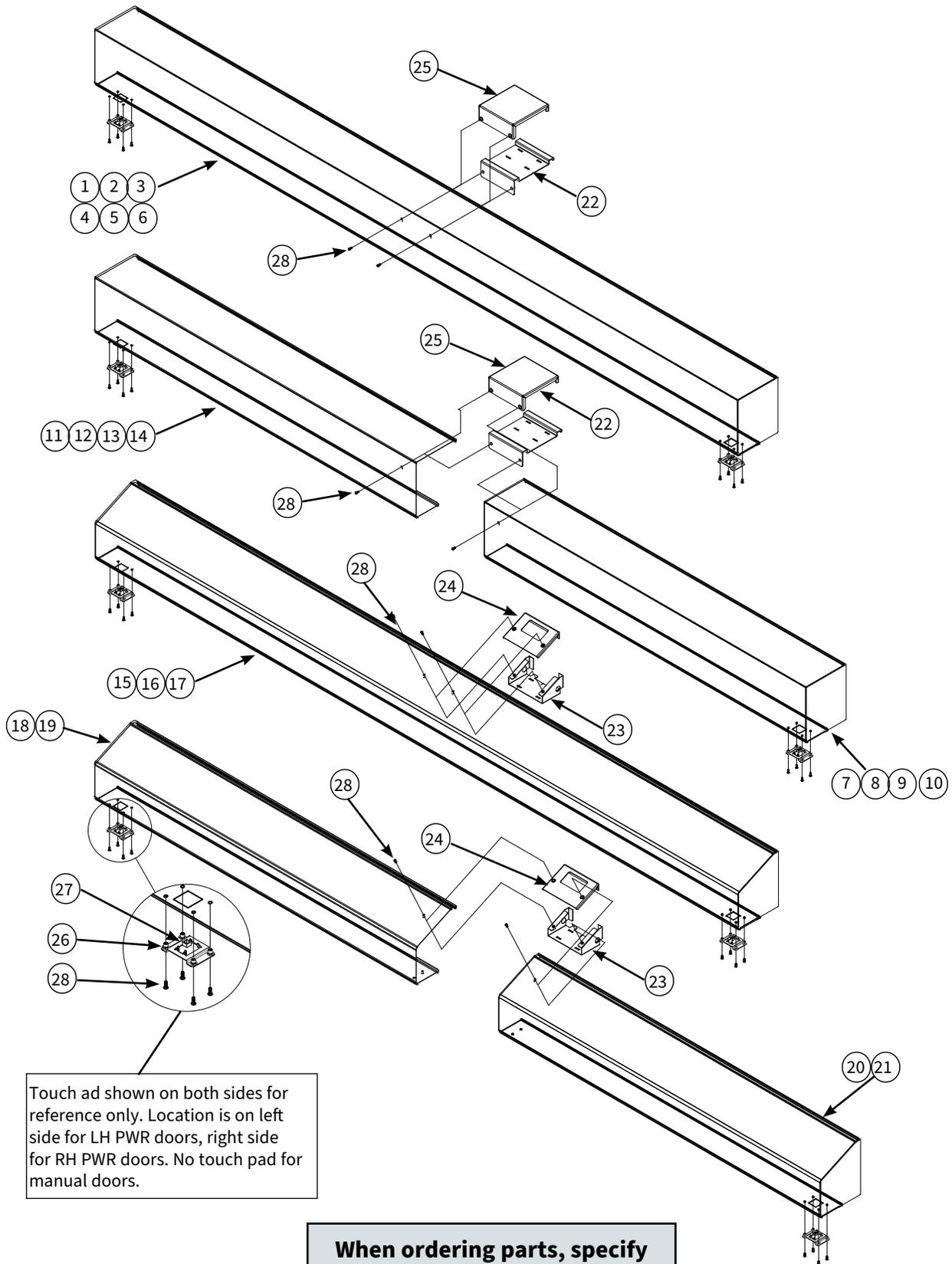
Touch ad shown on both sides for reference only. Location is on left side for LH PWR doors, right side for RH PWR doors. No touch pad for manual doors.

When ordering parts, specify Job Number, Door Number and Manufacture Date

Seamless Molded Fiberglass Door Panel Assembly

DESCRIPTION	PART #	ITEM #
DOOR PANEL, 1-3/4", FIBERGLASS SKIN	32C670F2	1
DOOR PANEL, 1-3/4", STAINLESS STEEL	32C671F2	1
CAPPING, SIDE, BI-PART LEADING EDGE	13C443	2
CAPPING, TOP	13C441	3
CAPPING, TOP, LXP CANEBOLT, BI-PART, RH	13B2200RV	4
CAPPING, TOP, LXP CANEBOLT, BI-PART, LH	13B2200LV	4
CAPPING, SIDE, BI-PART TRAILING EDGE	13C440	5
CAPPING, BOTTOM	13C442	6
HANDLE, PULL, RECESSED	16B036	7
EXTRUSIION, GUIDE ROLLER, RH, L= WIC/2 + 2"	133B763F2	8
EXTRUSIION, GUIDE ROLLER, LH, L= WIC/2 + 2"	13B7633F3	8
RETAINER, GASKET, SIDE, L = HIC	44A012	9
RETAINER, GASKET, TOP, L = WIC/2 - 0.50"	44A012	10
GASKET, SEAL, BOTTOM, L = WIC + 5"	15A009	11
GASKET, SEAL, SIDE, L = HIC - 2.00"	15A009	12
GASKET, SEAL, TOP, L=WIC + 2.00"	15A009	13
PUSH PLATE OPTION	55B793	14
CANEBOLT OPTION, W/EXIT INDICATOR, MAN	24C086F1	15
CANEBOLT OPTION, W/EXIT INDICATOR, PWR	24C086F2	15
CANEBOLT OPTION, W/EXIT INDICATOR & THUMBTURN, MAN	24C086F2	15
CANEBOLT OPTION, W/EXIT INDICATOR & THUMBTURN, PWR	24C087F2	15
WINDOW OPTION, 1-3/4" FASTENERLESS	55B575	16
WINDOW OPTION, 1-3/4" FLUSH, CLEANVIEW	55B400	16
SCREW, HHCS, 3/8"-16 X 2.25", SS	41A719	17
WASHER, LOCK, 3/8", SS	41A327	18
WASHER, FLAT, 3/8" SS	41A203	19
SCREW, #10 X 1.00, PH FHSMS, SS	41A794	20
SCREW, PHSMS PHIL, #12 X 1.25", SS	41A481	21
TRACK, REVERSING EDGE, L = HIC - 2"	11B100	22
EXTRUSIION, REVERSING EDGE, L=HIC	11B099	23
RETAINER, SWEEP GASKET, 45˚, L=HIC - 2"	44A013	24
SCREW, FHSMS, #8 X 3/4", SS	41A024	25
ASM. BUMPER/BRACKET, BI-PART	24B155	26
SCREW, #8-32 X .375 PHL FHMS, SS	41A659	27

When ordering parts, specify Job Number, Door Number and Manufacture Date

NOTE

Note: RH door panel pictured. Specify RH or LH panel when ordering parts.

ASI DOORS, INC.   (800) 558-7068

asidoors.com
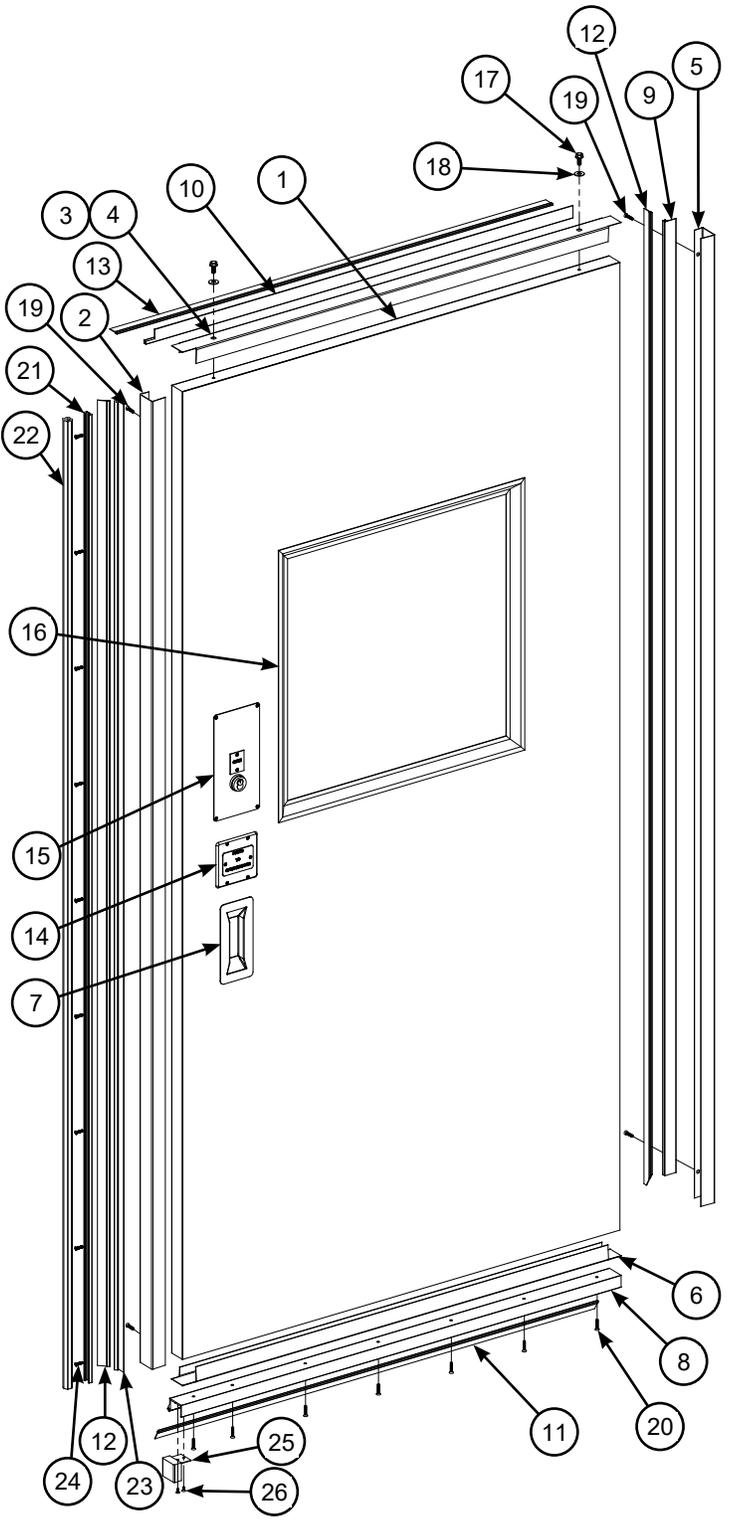
Seamless Molded Fiberglass Door Panel Assembly

DESCRIPTION	PART #	ITEM #
ASM, PANEL AND CHANNEL, BI-PART	32B003F2	1
CAPPING, LEAD EDGE, BI-PART	13B759	2
CAPPING, TOP, BI-PART	13B756F2	3
CAPPING, TOP, CANEBOLT, BI-PART, RH	13B2200RV	4
CAPPING, TOP, CANEBOLT, BI-PART, LH	13B2200LV	4
CAPPING, SIDE, LXP	13B758	5
CAPPING, BOTTOM, BI-PART	13B757F2	6
HANDLE, PULL, RECESSED	16B036	7
EXTRUSION, ROLLER GUIDE, WIC/2 + 2, RH	13B763F2	8
EXTRUSION, ROLLER GUIDE, WIC/2 + 2, LH	13B763F3	8
RETAINER, GASKET, SIDE, HIC - 1.38	44A012	9
RETAINER, GASET, TOP, WIC/2 +.50	44A012	10
GASKET, SEAL, BOTTOM, L = WIC +5"	15A009	11
GASKET, SEAL, SIDE, L = HIC - 2.00"	15A009	12
GASKET, SEAL, TOP, L = WIC + 2.00"	15A009	13
PUSH PLATE OPTION, IN-PANEL, LXP	55B0033F07	14
CANEBOLT OPTION, LXP, MAN	55C0572F1	15
CANEBOLT OPTION, W/ THUMBTURN, LXP, MAN	55C0572F2	15
CANEBOLT OPTION, LXP, PWR	55C0572F3	15
CANEBOLT OPTION, W/ THUMBTURN, LXP, PWR	55C0572F4	15
WINDOW OPTION, 1-3/4" FASTENERLESS	55B575	16
WINDOW OPTION, 1-3/4" FLUSH, CLEANVIEW	55B400	16
SCREW, 5/16-18 X 1.00, WHZLK	41A571	17
WASHER, FLAT, 5/16, ZN	41A126	18
SCREW, #10 X 1.00", PH FHSMS, S/S	41A794	19
SCREW, PHSMS PHIL, #12 X 1.25", S/S	41A481	20
TRACK, REVERSING EDGE, HIC + 2"	11B100	21
EXTRUSION, REVERSING EDGE, HIC + 2"	11B099	22
RETAINER, SWEEP GASKET, 45°, HIC + 2"	44A013	23
SCREW, FHSMS, #8 X 3/4", S/S	41A024	24
ASM., BUMPER/BRACKET, BI-PART	24B155	25
SCREW, #8-32X.375, PHL FHMS, S/S	41A659	26

**When ordering parts, specify Job Number, Door Number and Manufacture Date**

NOTE

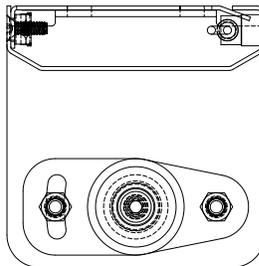**Note:** RH door panel pictured. Specify RH or LH panel when ordering parts.
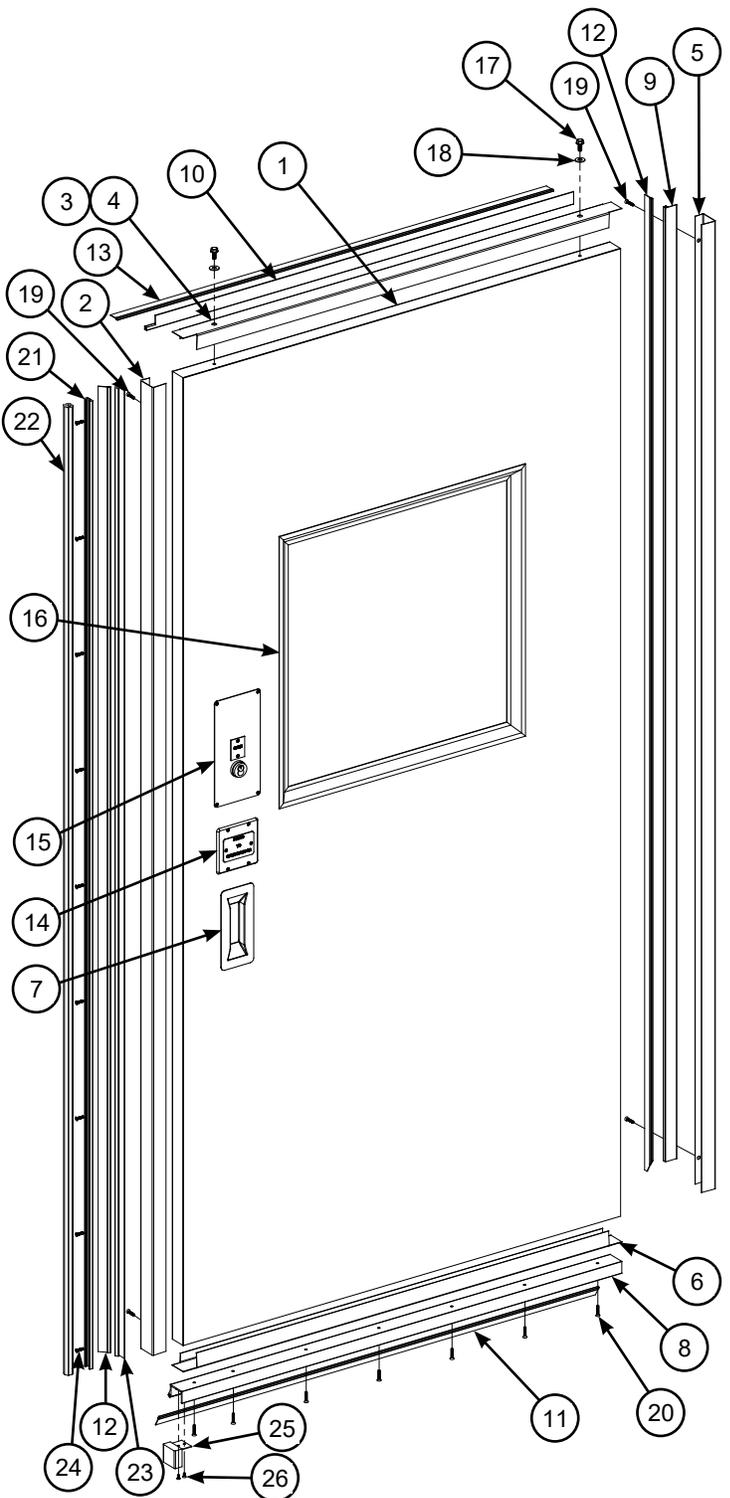
Face Frame Assemblies

QTY						DESCRIPTION	PART #	ITEM #
-	-	-	-	-	X	ASSY, FACE FRAME, 2 P/E, POWER, RH	76B0005RV	-
-	-	-	-	X	-	ASSY, FACE FRAME, 2 P/E, POWER, LH	76B0005LV	-
-	-	-	X	-	-	ASSY, FACE FRAME, 0 P/E, MANUAL, RH	76B0006RV	-
-	-	X	-	-	-	ASSY, FACE FRAME, 0 P/E, MANUAL, LH	76B0006LV	-
-	X	-	-	-	-	ASSY, FACE FRAME, 4 P/E, POWER, RH	76B0036RV	-
X	-	-	-	-	-	ASSY, FACE FRAME, 4 P/E, POWER, LH	76B0036LV	-
-	1	-	1	-	1	WELDMENT, FACE FRAME , RH	28B0335R	1
1	-	1	-	1	-	WELDMENT, FACE FRAME, LH	28B0335L	1
-	-	-	-	-	1	COVER, FACE FRAME, 2 P/E, RH, PWR	13B1792RV20	2
-	-	-	-	1	-	COVER, FACE FRAME, 2 P/E, LH, PWR	13B1792LV20	2
-	-	1	1	-	-	COVER, FACE FRAME, RH/LH, MANUAL	13B1793NV20	2
-	1	-	-	-	-	COVER, FACE FRAME, 4 P/E, RH, PWR	13B1877RV20	2
1	-	-	-	-	-	COVER, FACE FRAME, 4 P/E, LH, PWR	13B1877LV20	2
1	1	1	1	1	1	ASM, ADJUSTABLE FLOOR ROLLER	24B210	3
2	2	-	-	1	1	PHOTOEYE, TORMAX # US801343	23A367	4
1	1	-	-	1	1	LABEL, PHOTOEYE INSTALLATION	17B037	5
2	2	2	2	2	2	PANEL NUT, 10-24, .025-.063 THK	41A900	6
2	2	2	2	2	2	SCREW, 10-24 X .625, PHMS, S/S	41A883	7
2	2	2	2	2	2	NUT, 1/4-20, HEX, NYLOCK, S/S	41A639	8

When ordering parts, specify Job Number, Door Number and Manufacture Date

RED | BLU | GRN | YEL
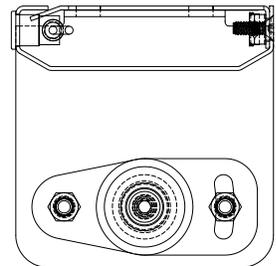
GREY

BLACK

RED

GREY

BLACK

BLU

YEL
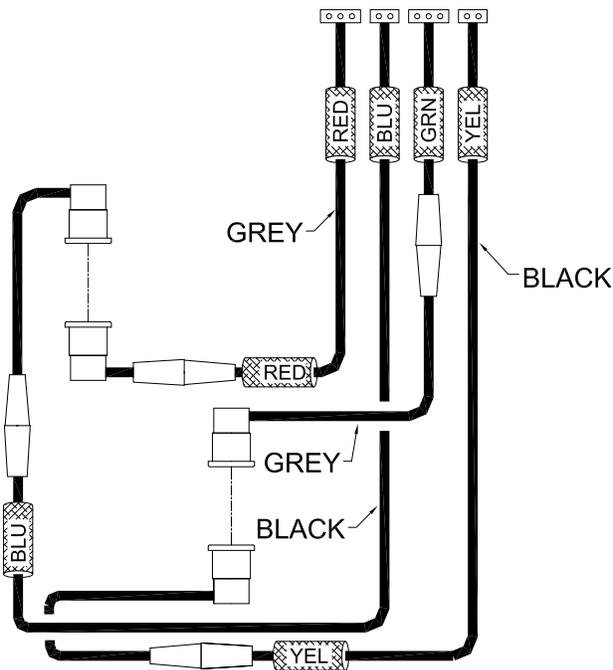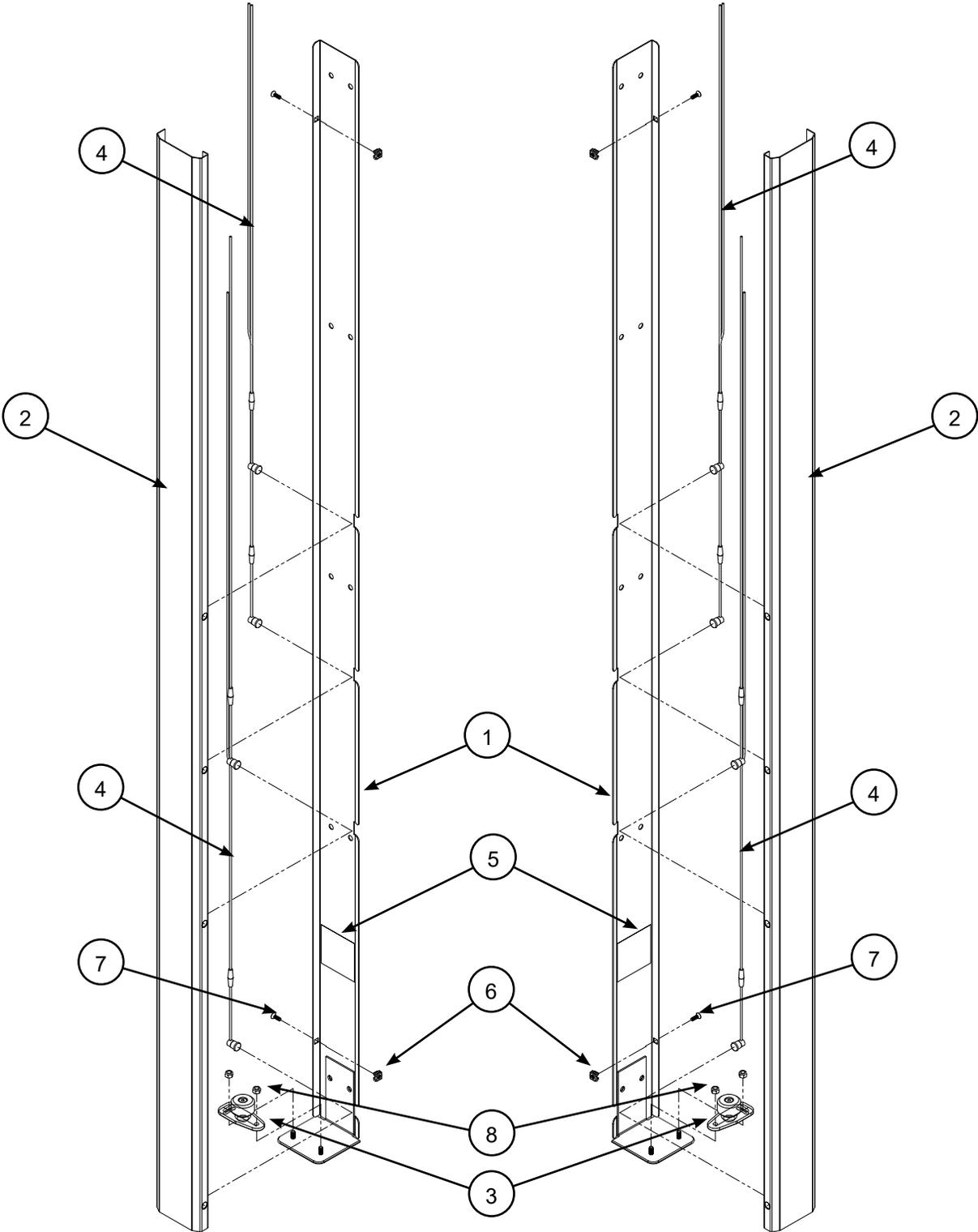
Photoeye wiring - Only used on Power models.

NOTE

Note: consult ASI service for specific face frame assemblies appropriate for your specific door installation.


RH Slide Lead Edge
Face Frame
Top View

LH Slide Lead Edge
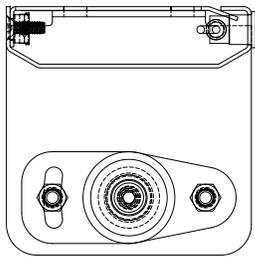Face Frame
Top View

REPLACEMENT PARTS

Face Frame Assemblies, Trail Edge

QTY						DESCRIPTION	PART #	ITEM #
-	-	-	-	-	X	ASSY, FACE FRAME, 2 P/E, POWER, RH	76B0005RV	-
-	-	-	-	X	-	ASSY, FACE FRAME, 2 P/E, POWER, LH	76B0005LV	-
-	-	-	X	-	-	ASSY, FACE FRAME, 0 P/E, MANUAL, RH	76B0006RV	-
-	-	X	-	-	-	ASSY, FACE FRAME, 0 P/E, MANUAL, LH	76B0006LV	-
-	X	-	-	-	-	ASSY, FACE FRAME, 4 P/E, POWER, RH	76B0036RV	-
X	-	-	-	-	-	ASSY, FACE FRAME, 4 P/E, POWER, LH	76B0036LV	-
-	1	-	1	-	1	WELDMENT, FACE FRAME , RH	28B0335R	1
1	-	1	-	1	-	WELDMENT, FACE FRAME, LH	28B0335L	1
-	-	-	-	-	1	COVER, FACE FRAME, 2 P/E, RH, PWR	13B1792RV20	2
-	-	-	-	1	-	COVER, FACE FRAME, 2 P/E, LH, PWR	13B1792LV20	2
-	-	1	1	-	-	COVER, FACE FRAME, RH/LH, MANUAL	13B1793NV20	2
-	1	-	-	-	-	COVER, FACE FRAME, 4 P/E, RH, PWR	13B1877RV20	2
1	-	-	-	-	-	COVER, FACE FRAME, 4 P/E, LH, PWR	13B1877LV20	2
1	1	1	1	1	1	ASM, ADJUSTABLE FLOOR ROLLER	24B210	2
2	2	-	-	1	1	PHOTOEYE, TORMAX # US801343	23A367	4
1	1	-	-	1	1	LABEL, PHOTOEYE INSTALLATION	17B037	5
2	2	2	2	2	2	PANEL NUT, 10-24, .025-.063 THK	41A900	6
2	2	2	2	2	2	SCREW, 10-24 X .625, PHMS, S/S	41A883	7
2	2	2	2	2	2	NUT, 1/4-20, HEX, NYLOCK, S/S	41A639	8
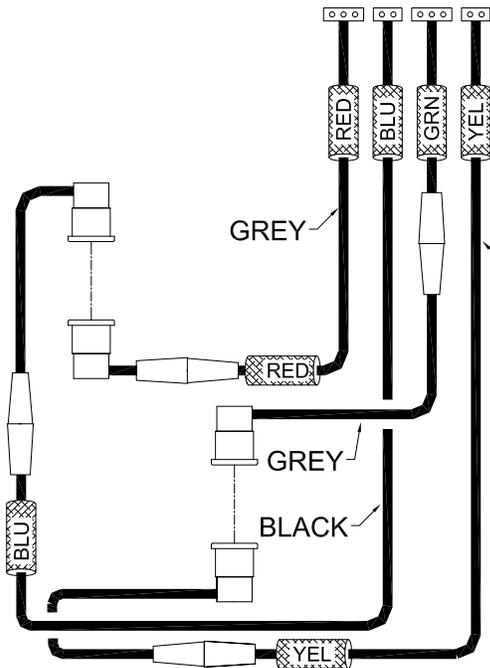
When ordering parts, specify Job Number, Door Number and Manufacture Date

RH Slide Trail Edge
Face Frame
Top View
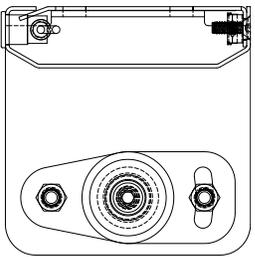
LH Slide Trail Edge
Face Frame
Top View

Photoeye wiring - Only used on Power models.

NOTE

Note consult ASI service for specific face frame assemblies appropriate for your specific door installation.

Option, Battry Backup
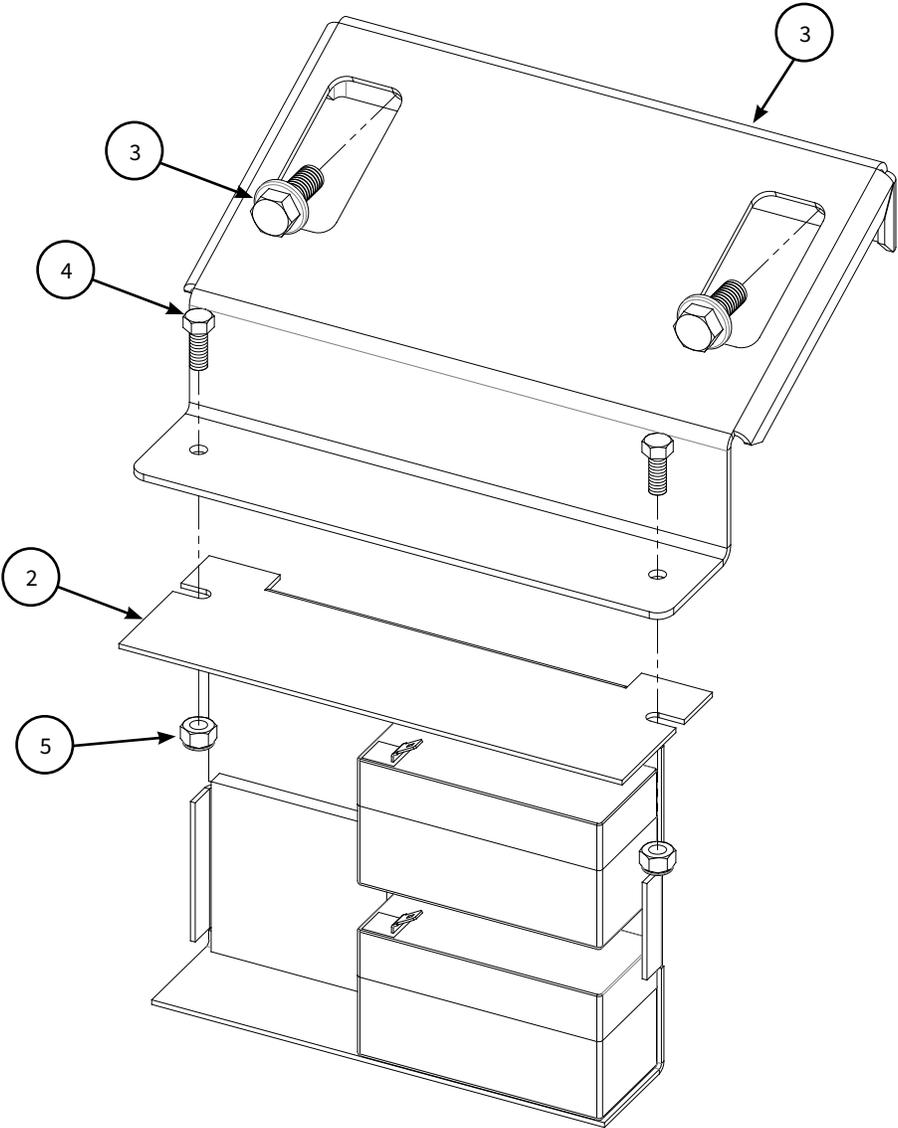
55B0103, Optional Battery Backup

QTY	DESCRIPTION	PART #	ITEM #
1	BRKT, BATTERY, TORMAX 2301/2401, EXCEL	13B1487NN20	1
1	BATTERY BACKUP, TORMAX 2301/2401	23A0368NN	2
4	SCREW, 3/8 X 1.00 HEX HEAD, WHIZLOCK, SS	41A793	3
2	SCREW, 1/4-20 x .625, HHMS, SS	41A303	4
2	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	5

NOTE

Note minimum WIC for Battery Module is 4' 0"
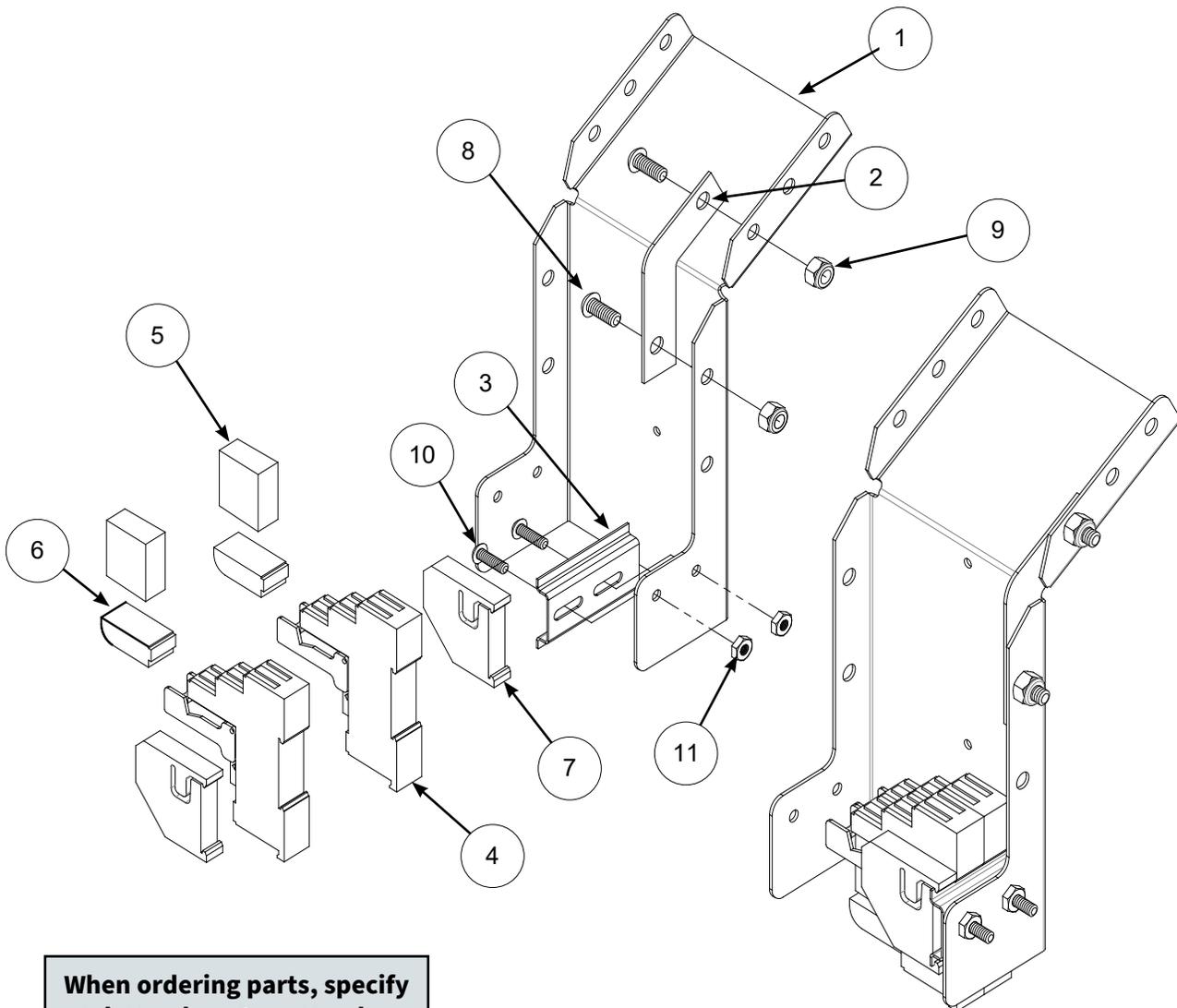

When ordering parts, specify Job Number, Door Number and Manufacture Date

Option, Interlock Module

55B0104, Optional Interlock Module

F3	F1	DESCRIPTION	PART#	ITEM#
-	1	ASM, INTERLOCK MODULE, 2301/2401, EXCEL, 1 RELAY	55B0104F1	-
1	-	ASM, INTERLOCK MODULE, 2301/2401, EXCEL, 2 RELAYS	55B0104F3	-
1	-	BRACKET, INTERLOCK MODULE, EXCEL	13B2110NN20	1
1	-	PLATE, SPLICE, INTERLOCK MODULE, EXCEL	13A0461NN20	2
1	-	DIN RAIL, 35MM, 1.5" LONG	22B025	3
2	1	SOCKET, RELAY, FINDER # 95.05	23A232	4
2	1	RELAY, 24VDC, 2P, FINDER # 40.52.9.024.0000	23A126	5
2	1	SUPPRESSOR, RC, 6-24 VAC/VDC, FINDER # 9902002409	23A241	6
2	-	STOP, DIN RAIL	22A008	7
2	-	SCREW, 1/4-20 X .625, BHS, SS	41A535	8
2	-	NYLON INSERT LOCKNUT, 1/4-20 UNC	41A639	9
2	-	SCREW, #10-24 X .625, SHCS, SS	41A715	10
2	-	10-24 WHZLK NUT, SS	41A716	11

When ordering parts, specify Job Number, Door Number and Manufacture Date

REPLACEMENT PARTS

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